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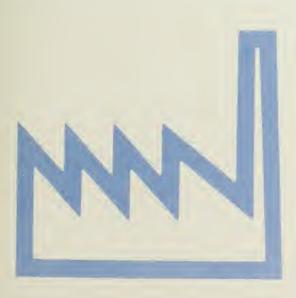
Census of Manufactures

MC82-1-28A

INDUSTRY SERIES

Industrial Inorganic Chemicals

Industries 2812, 2813, 2816, and 2819



of the century

The publications
from the 1982 Economic and
Agriculture Censuses are dedicated
to the memory of Shirley Kallek,
Associate Director for Economic Fields.
During her career at the Bureau of the
Census (1955 to 1983), she continually
directed efforts to improve
the timeliness and accuracy of
economic statistics.

1982 Census of Manufactures

MC82-I-28A

INDUSTRY SERIES

Industrial Inorganic Chemicals

2812 Alkalies and Chlorine

2813 Industrial Gases

2816 Inorganic Pigments

2819 Industrial Inorganic Chemicals, N.E.C.

Issued March 1985



U.S. Department of Commerce

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INTRODUCTION

ECONOMIC CENSUSES OVER TIME

The early beginnings of America's industrial output were first measured in the United States in the 1810 Decennial Census and again in 1820, when questions on manufacturing were included with those for population. Beginning with the 1840 Decennial Census, there were enumerations of manufactures and mineral industries at 10-year intervals up to and including the year 1900 for manufactures and 1940 for mineral industries. The latter census was again taken for 1954, 1958, 1963, and 1967.

Because of the increasing dominance of manufacturing in the early 20th century, Congress directed that quinquennial censuses of manufactures be taken beginning in 1905. However, from 1919 through 1939, these censuses were conducted every 2 years. The need for war-related current surveys in the early 1940's postponed the next census of manufactures until 1948 (for 1947). That census was again taken for 1954, 1958, 1963, and 1967.

Retail and wholesale trade data were first collected in 1930. and in 1933 information on selected service industries was added to the data-collection operation. These business censuses, as they were called, were again taken for 1935, 1939 (as part of the 1940 decennial program), 1948, 1954, 1958, 1963, and

Information on construction industries was obtained first in 1930 and again for 1935 and 1939. Data for the full spectrum of construction industries were not gathered again until 1968

The need for transportation data to supplement information available from existing governmental or private sources was recognized by Congress in the late 1950's and early 1960's. The census of transportation (consisting of several surveys) was taken first for 1963 and again for 1967.

Since 1967, all of the above censuses have been taken quinquennially as part of the Census Bureau's economic census program. (For the 1977 censuses, the coverage of the service industries was broadened from "selected services" to "all services, except religious organizations and private households." A total of 41 additional four-digit standard industrial classifications1 (SIC's) in 7 SIC major groups was added to the scope of the census. While most of the industries included for the first time for 1977 were covered again for 1982, some were not, i.e., hospitals; elementary and secondary schools; colleges, universities, and professional schools; junior colleges and technical institutes; labor unions and similar labor organizations; and political organizations.)

The first manufacturing census for an outlying area was conducted in Puerto Rico for the year 1909. Thereafter, with the exception of 1929, a census was taken at 10-year intervals through 1949. The first censuses of retail trade, wholesale trade, and selected service industries in Puerto Rico were conducted for 1939. These censuses also were taken for the years 1949. 1954, 1958, 1963, and 1967. A census of construction industries was introduced first in Puerto Rico for 1967. These censuses of Puerto Rico have been taken since then for the years 1972, 1977, and 1982.

Censuses of manufactures, retail trade, wholesale trade, and selected service industries were conducted in Guam and the

Virgin Islands of the United States for 1958, 1963, 1967, 1972, 1977, and 1982. Censuses of mineral industries were taken in the Virgin Islands of the United States for the years 1958, 1963, and 1967 but not since that time. A census of construction industries was also undertaken in these areas for 1972, 1977. and 1982.

Retail trade, wholesale trade, selected service industries, manufacturing, and construction industries were canvassed for the first time in the Northern Mariana Islands in 1983 (for 1982).

For 1982, the economic censuses and agriculture censuses were conducted concurrently.

USES OF THE ECONOMIC CENSUSES

The economic censuses are the major source for facts about the structure and functioning of the Nation's economy and provide essential information for government, business, industry, and the general public. They provide an important part of the framework for such composite measures as the gross national product, input-output measures, indexes of industrial production, and indexes measuring productivity and price levels. Information from the censuses is used to establish sampling frames and as benchmarks for current surveys of business activity, which are essential for measuring short-term economic conditions.

State and local governments use census data to assess business activities within their jurisdictions. The private sector uses the data to forecast general economic conditions; analyze sales performance; lay out sales territories; allocate funds for advertising; decide on locations for new plants, warehouses, or stores; and measure potential markets in terms of size, geographic areas, kinds of business, and kinds of products made or sold.

Following every census, thousands of businesses and other users purchase reports. Likewise, census facts are disseminated widely by trade associations, business journals, and newspapers. Volumes containing census statistics are available in most major public and college libraries. All 1982 data are available on microfiche from the U.S. Government Printing Office and most data on computer tape from the Census Bureau. Finally, the more than 50 State Data Centers also are suppliers of economic census statistics.

AUTHORITY AND SCOPE OF THE ECONOMIC **CENSUSES**

The economic censuses are required by law under title 13 of the United States Code, sections 131, 191, and 224, which directs that they be taken at 5-year intervals for the years ending in 2 and 7. The 1982 Economic Censuses covered manufacturing, mining, construction industries, retail trade, wholesale trade, service industries, and selected transportation activities. Special programs also cover minority-owned and women-owned businesses. The next economic censuses are scheduled to be taken in 1988 for the year 1987.

^{&#}x27;Standard Industrial Classification Manual: 1972. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402. Stock No. 041-001-00066-6. 1977 Supplement. Stock No. 003-00500176-0.

CENSUS OF MANUFACTURES

The 1982 Census of Manufactures is the 31st census of manufactures of the United States. For 1982, it was conducted jointly with the censuses of mineral industries, construction industries, retail and wholesale trades, service industries, selected transportation activities, and minority-owned and women-owned businesses.

This report, from the 1982 Census of Manufactures, is one of a series of 82 industry reports, each of which provides statistics for groups of related industries. Additional separate reports will be issued for each State and on special subjects, such as size of establishments, legal form of organization, and fuels and electric energy consumed.

These separate reports will subsequently be issued as portions of the final census volumes. Volume I, Subject Statistics, will show comparative statistics for industries, States, and standard metropolitan statistical areas. It also will show selected subjects, such as concentration ratios in manufacturing, selected materials consumed, manufacturing activity in government establishments, and water use in manufacturing. Volume II, Industry Statistics, will be a consolidation of reports for the 82 groups of industries showing the same information that is shown in this report. Volume III, Geographic Area Statistics, will contain establishment-based data (number of establishments, employment, payroll, value added by manufacture, and capital expenditures) for each State and its important standard metropolitan statistical areas, counties, and places, by industry groups and important individual industries. Totals for "all manufacturing" will be shown for counties and places with more than 450 manufacturing employees. The introduction to the final volumes will discuss, at greater length, many of the subjects described in this introduction. For example, the volume text will discuss the relationship of value added by manufacture to National income by industry of origin, the changes in statistical concepts over the history of the censuses, and the valuation problems arising from intracompany transfers between manufacturing plants of a company and between manufacturing plants and sales offices and sales branches of a company.

Scope of Census and Definition of Manufacturing Industries

The 1982 Census of Manufactures covers all establishments employing one person or more primarily engaged in manufacturing as defined in the 1972 Standard Industrial Classification (SIC) Manual and its 1977 Supplement. This is the system of industrial classification developed over a period of years by experts on classification in government and private industry under the guidance of the Office of Management and Budget. This system of classification is in general use among government agencies as well as organizations outside the government.

The SIC manual defines manufacturing as the mechanical or chemical transformation of inorganic or organic substances into new products. The assembly of component parts of products is also considered to be manufacturing if the resulting product is neither a structure nor other fixed improvement. These activities are usually carried on in plants, factories, or mills that characteristically use power-driven machines and materials handling equipment.

'Standard Industrial Classification Manual: 1972. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402. Stock No. 041-001-00066-6. 1977 Supplement. Stock No. 003-00500176-0.

Manufacturing production is usually carried on for the wholesale market, for transfers to other plants of the same company, or to the order of industrial users rather than for direct sale to the household consumer. Some manufacturers in a few industries sell chiefly at retail to household consumers through the mail, through house-to-house routes, or through salespersons. Some activities of a service nature (enameling, engraving, etc.) are included in manufacturing when they are performed primarily for the trade. They are considered nonmanufacturing when they are performed primarily to the order of the household consumer.

Relationship Between Annual Survey of Manufactures and Census of Manufactures

The Bureau of the Census conducts the annual survey of manufactures (ASM) in each of the 4 years between the censuses of manufactures. The ASM is based on a scientifically selected sample of approximately 55,000 establishments and collects the same industry statistics (employment, payroll, value of shipments, etc.) as the census of manufactures. In addition to collecting the information normally requested on the census form, the establishments in the ASM sample are requested to supply detailed information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, and costs of purchased services.

Establishment Basis of Reporting

The census of manufactures and the annual survey of manufactures are conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1982, as in earlier years, a minimum size limit was set for including establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

This report excludes information for separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company (see Auxiliaries).

Manufacturing Universe and Census Report Forms

The 1982 Census of Manufactures universe includes approximately 345,000 establishments. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures. The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in this publication are described

1. Small Single-Unit Companies Not Sent a Report Form In the 1982 Census of Manufactures, approximately 140,000 small single-establishment companies were excused from filing reports. Selection of these small establishments was done on an industry-by-industry basis and was based on annual payroll and total shipments data as well as on the industry classification codes contained in the administrative records of other Federal agencies. The cutoffs were selected so that these administrative records cases would account for no more than 3 percent of the value of shipments for the industry. Generally, all singleestablishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed report forms.

Information on the physical location of the establishment, as well as information on payrolls, receipts (shipments), and industry classification, was obtained from the administrative records of other Federal agencies under special arrangements, which safeguarded their confidentiality. Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (n.s.k.) categories.

The industry classification codes included in the administrative records files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to the four-digit SIC level. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes these administrative record cases were given only a two- or three-digit SIC group. For the 1982 Census of Manufactures, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the four-digit SIC level. Establishments that did not return the classification form were coded later to those four-digit SIC industries identified as "not elsewhere classified" (n.e.c.) within the given two- or three-digit industry groups.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassifications have no significant effect on the statistics other than on the number of establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments Sent a Report Form

The 205,000 establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments - This group consisted of approximately 55,000 establishments covering all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size (see appendix, Annual Survey of Manufactures).

In a census of manufactures year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll,

and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, and costs of purchased services. Results of the ASM inquiries are included in tables 3c and 3d of this report.

The census part of the report form is one of approximately 200 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the approximately 450 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries, as well as secondary products and miscellaneous services that establishments classified in these industries were likely to be performing. Respondents were requested to identify the products, the value of each product, and, in a large number of cases, the quantity of the product shipped during the survey year. Space was also provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry, which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

Finally, a wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

- b. Large and medium establishments (non-ASM)-Approximately 100,000 establishments were included in this group. A variable cutoff, based on administrative records payroll data and determined on an industry-byindustry basis, was used to select those establishments that were to receive one of the approximately 200 census of manufactures regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.
- c. Small single-unit establishments (non-ASM)-This group consisted of approximately 50,000 establishments. For those industries where application of the variable cutoff for administrative records cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or "short" form was used. These establishments received one of the approximately 80 versions of the short form, which requested summary product and material data and totals but no details on employment, payrolls, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics; the same data were collected on the short as well as the long form. However, detailed information on materials consumed was not collected on the short form; thus its use would increase the values of the n.s.k. categories.

Auxiliaries

In this industry report, the data on employment and payroll are limited to operating manufacturing establishments. The census report form filed for auxiliaries (ES-9200) requested a description of the activity of the establishments serviced. However, the auxiliaries were coded only to the two-digit major group of the establishments they served; whereas, the operating establishments were coded to a four-digit manufacturing industry. Data for the approximately 10,000 separately operated auxiliaries are included in the paperbound geographic area series, the bound volumes of the census of manufactures, and in a report issued as part of the 1982 Enterprise Statistics survey.

Auxiliaries are establishments whose employees are primarily engaged in performing supporting services for other establishments of the same company, rather than for the general public or for other business firms. They can be at different locations from the establishments served or at the same location as one of those establishments but not operating as an integral part thereof and serving two or more establishments. Where auxiliary operations are conducted at the same location as the manufacturing operation and operate as an integral part thereof, they usually are included in the report for the operating manufacturing establishment.

Included in the broad category of auxiliaries are administrative offices. Employees in administrative offices are concerned with the general management of multiestablishment companies, i.e., with the general supervision and control of two units or more, such as manufacturing plants, mines, sales branches, or stores. The functions of these employees may include (1) program planning, including sales research and coordination of purchasing, production, and distribution; (2) company purchasing, including general contracts and purchasing methods; (3) company financial policy and accounting, tax accounting, company sales and profit reports, and personnel accounting; (4) general engineering, including design of product machinery and equipment, and direction of engineering effort conducted at the individual operation locations; (5) direction of company personnel matters; and (6) legal and patent matters.

Other types of auxiliaries serving the plants or central management of the company include purchasing offices, sales promotion offices, research and development organizations, etc.

Industry Classification of Establishments

Each of the establishments covered in the census was classified in one of approximately 450 manufacturing industries in accordance with the industry definitions in the SIC system. Under this system of classification, an industry is generally defined as a group of establishments producing a single product or a closely related group of products. The product groupings from which industry classifications are derived are based on considerations such as similarity of manufacturing processes, types of materials used, types of customers, and the like. The resulting group of plants must be significant in terms of its number, value added by manufacture, value of shipments, and number of employees. The system operates in such a way that the definitions progressively became narrower with successive additions of numerical digits. There are 20 major groups (two-digit SIC), 143 industry groups (three-digit SIC), and approximately 450

industries (four-digit SIC). The product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are about 1,500 classes of products, identified by a five-digit code, and about 1,000 products, identified by a seven-digit code. The seven-digit products are considered the primary products of the industry with the same four digits.

Accordingly, an establishment is usually classified in a particular industry on the basis of its major activity during a particular year, i.e., production of the products primary to that industry exceeds, in value, production of the products primary to any other single industry. In a few instances, however, the industry classification of an establishment is not only determined by the products it makes but also by the process employed in making those products. For example, establishments engaged in blast furnace operations, refining of nonferrous metals from ore, or rolling and drawing of nonferrous metals (processes which involve heavy capitalization in specialized equipment) would be classified according to the process used during a census year. These establishments then would be ''frozen'' in that industry during the following ASM years.

In either a census or ASM year, establishments included in the ASM sample with certainty weight, other than those involved with heavily capitalized activities described above, are reclassified by industry only if the change in the primary activity from the prior year is significant or the change has occurred for two successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year (see appendix, Annual Survey of Manufactures). However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The result of these rules covering the switching of plants from one industry classification to another is that, at the aggregate level, some industries comprise different mixes of establishments between survey years, and establishment data for such industry statistics as employment and payroll may be tabulated in different industries between survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the four-digit SIC level, should be viewed with caution. This is true particularly for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of establishments.

While some establishments produce only the primary products of the industry in which they are classified, all establishments of an industry rarely specialize to this extent. The industry statistics (employment, inventories, value added by manufacture, total value of shipments including resales and miscellaneous receipts, etc.) shown in tables 1a through 5a, therefore, reflect not only the primary activities of the establishments in that industry but also their secondary activities. The product statistics in tables 6a through 6c represent the output of all establishments whether or not they are classified in the same industry as the product. For this reason, in relating the industry statistics, especially the value of shipments to the product statistics, the

composition of the industry's output shown in table 5b should be considered.

The extent to which industry and product statistics may be matched with each other is measured by two ratios, which are computed from the figures shown in table 5b. The first of these ratios, called the primary product specialization ratio, measures the proportion of product shipments (both primary and secondary) of the establishments classified in the industry represented by the primary products of those establishments. The second ratio, called the coverage ratio, is the proportion of primary products shipped by the establishments classified in the industry to total shipments of such products by all manufacturing establishments.

However, establishments making products falling into the same industry category may use a variety of processes and materials to produce them. Also, the same industry classification (based on end products) may include both establishments that are highly integrated and those that put only the finishing touches on an already highly fabricated item. For example, the refrigeration industry includes instances of almost complete integration (production of the compressor, condensing unit, electric motor, casting, stamping of the case, and final assembly) all carried on at one plant. On the other hand, the condensing unit, the motor, and the case may be purchased and only assembled into the finished product.

In some instances, separate industry categories have been established for integrated and nonintegrated establishments. For other industries, the census provides separate statistics on the production of intermediate commodities made and used in the producing plant. For some industries characterized by many plants of the same company, separate figures on interplant transfer of products usually are shown.

Differences in the integration of production processes, types of operations, and alternatives in types of materials used should be considered when relating the industry statistics (employment, payrolls, value added, etc.) to the product and material data.

Value of Shipments for the Industry Compared With Value of Product Shipments

This industry report shows value of shipments data for industries and products. In tables 1a through 5a, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Product shipments shown in table 6a represent the total value of shipments of products classified as primary to an industry that were shipped by all manufacturing establishments regardless of their industry classification.

CENSUS DISCLOSURE RULES

In accordance with Federal law governing census reports, no data are published that would disclose the data for an individual establishment or company. However, the number of establishments classified in a specific industry is not considered a disclosure, so this item may be given even though other information is withheld.

The disclosure analysis for the industry statistics in tables 1a through 5a of this report is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line has been suppressed. However, the suppressed data are included in higher level totals. Additional disclosure analysis is performed for new capital expenditures that can be suppressed even though value of shipments data are publishable.

MICROFICHE AND COMPUTER TAPES

All the data in this report are available on microfiche. Selected data are also available on computer tape.

In addition to selected published data being on computer tape, one major data series, the location of manufacturing plants, will be available only on computer tape. This series presents the number of establishments by employment size class by four-digit SIC industry codes for States, counties, and places of 2,500 inhabitants or more. These data are available for both State and county by industry, and State and place by industry.

Microfiche reports are sold by the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402. Computer tapes are sold by the Data User Services Division, Customer Services (Tapes), Bureau of the Census, Washington, D.C. 20233.

SPECIAL TABULATIONS

Special tabulations of data collected in the 1982 Census of Manufactures may be obtained on computer tape or in tabular form. The data will be in summary form and subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) as are the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief, Industry Division, Bureau of the Census, Washington, D.C. 20233.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used in this publication:

- Represents zero.
- (D) Withheld to avoid disclosing data for individual companies; data are included in higher level totals.
- (NA) Not available.
- (NC) Not comparable.
- (S) Withheld because estimate did not meet publication standards on the basis of either the response rate or a consistency review.
- (X) Not applicable.
- (Z) Less than half the unit shown.
- n.e.c. Not elsewhere classified.
- n.s.k. Not specified by kind.
- pt. Part.
- r Revised.
- SIC Standard Industrial Classification.

Other abbreviations, such as lb, gal, yd, doz, bbl, and s tons, are used in the customary sense.

Users' Guide for Locating Statistics

[For explanation of terms, see appendixes]

		Four-dig	jit industry sta	atistics
	Item	Historical	Operating ratios	By geographic area
1 2	Number of companies	1a 1a		2
3 4 5 6 7 8	Employment and payroll: Number of employees Payroll Supplemental labor costs Production workers Production-worker hours Production-worker wages	1a 1a 1a 1a 1a	1b 1b 1b 1b	2 2 2 2 2
9 10 11 12	Shipments, cost of materials, and value added: Value of shipments (four-digit). Product class shipments (five-digit) Product shipments (seven-digit). Value added by manufacture. Cost of materials	1a 1a 1a	1b 1b 1b	2 2 2
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^{*}Number of companies with shipments of over \$100 thousand.

^{**}Detailed information shown.

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Fou	ur-digit industry	statistics—Con.		Five-digit	product class stati	and seven-digir stics	t product	
Summary and supplemental	By employ- ment size	By industry and product class specialization	Materials consumed by kind	Industry- product analysis	Product shipments	Product class by geographic area	Historical product class	
3a **3a	4	5a			*6a			1 2
3a 3a i **3d **3a **3a 3a	4 4 4 4 4	5a 5a 5a 5a 5a						3 4 5 6 7 8
3a 3a **3a	4 4 4	5a 5a 5a		5b, 5c 5b, 5c	6a 6a	6b	6c	9 10 11 12 13
3a, 3d 3b, 3c 3b, 3c	4		7					14 15 16 17
3b **3a, **3d	4	5a						18
**3a, **3d **3d **3d **3d **3d **3d **3d		Su						20 21 22 23 24 25
3a 3a				5b 5b				26 27



Industrial Inorganic Chemicals

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DESCRIPTION OF INDUSTRIES AND SUMMARY OF FINDINGS

INDUSTRIAL INORGANIC CHEMCALS

This report shows 1982 Census of Manufactures statistics for establishments classified in each of the following industries:

SIC Code and Title

2812 Alkalies and Chlorine

2813 Industria! Gases

2816 Inorganic Pigments

2819 Industrial Inorganic Chemicals, N.E.C.

The industry statistics (employment, payroll, cost of materials, value of shipments, inventories, etc.) are reported for each establishment as a whole. Aggregates of such data for an industry reflect not only the primary activities of the establishments but also their activities in the manufacture of secondary products as well as their miscellaneous activities (contract work on materials owned by others, repair work, etc.). This fact should be taken into account in comparing industry statistics (tables 1a-5a) with product statistics (table 6a) showing shipments by all industries of the primary products of the specified industry. The extent of the "product mix" is indicated in table 5b, which shows the value of primary and secondary products shipped by establishments classified in the specified industry and the value of primary products of the industry shipped as secondary products by establishments classified in other industries.

Small single-unit companies with up to 20 employees (cutoff varied by industry) were excluded from the mail portion of the census. For these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated), data on payrolls and receipts were obtained from administrative records of other government agencies. The remaining statistics were developed from industry averages.

Establishment data were tabulated based on industry definitions contained in the 1972 Standard Industrial Classification (SIC) Manual and its 1977 supplement.

INDUSTRY 2812, ALKALIES AND CHLORINE

This industry comprises establishments primarily engaged in the manufacture of alkalies and chlorine.

In the 1982 Census of Manufactures, Industry 2812, Alkalies and Chlorine, recorded employment of 7.6 thousand. The total value of shipments for establishments classified in this industry was \$1.6 billion.

The value of shipments figure shown above is in current (1982) prices. All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for

¹Standard Industrial Classification Manual: 1972. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402. Stock No. 041-001-00066-6. 1977 Supplement. Stock No. 003-005-00176-0.

changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

The employment figure shown above was 36 percent below the 11.8 thousand reported in 1977. The leading States in employment in 1982 were New York, West Virginia, Louisiana, and Texas, accounting for approximately 55 percent of the industry's 1982 employment. Data for New York, West Virginia, and Texas have been withheld to avoid disclosing data for individual companies. This represents a shift from 1977 when Michigan, New York, Texas, and Louisiana accounted for approximately 60 percent of the industry's employment.

Compared with 1981, employment increased 1 percent. The 1981 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. In current prices, industry 2812 shipped \$1.2 billion of products primary to the industry, \$283 million of secondary products, and had \$68 million of miscellaneous receipts. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 81 percent (specialization ratio). In 1977, this specialization ratio was 63 percent.

Establishments in this industry also accounted for 53 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1977, the coverage ratio was 58 percent. The products primary to industry 2812, no matter in what industry they were produced, appear in table 6a and aggregate to \$2.3 billion in current prices.

The total cost of materials and services used by establishments classified in the alkalies and chlorine industry amounted to \$856 million in current prices. Data on specific materials consumed appear in table 7.

Establishments of single-unit companies in this industry with up to 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 2 percent of total value of shipments.

INDUSTRY 2813, INDUSTRIAL GASES

This industry comprises establishments primarily engaged in the manufacture of gases for sale in compressed, liquid, and solid forms. Establishments primarily engaged in the manufacture of fluorine and sulfur dioxide are classified in industry 2819, household ammonia in industry 2842, other ammonia in industry 2873, and chlorine in industry 2812. Distributors of industrial gases and establishments primarily engaged in the shipping of liquid oxygen are classified in trade industries.

In the 1982 Census of Manufactures, Industry 2813, Industrial Gases, recorded employment of 7.3 thousand. The total value of shipments for establishments classified in this industry was \$2.0 billion.

The value of shipments figure shown above is in current (1982) prices. All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

The employment figure shown above was 3 percent below the 7.5 thousand reported in 1977. The leading States in employment in 1982 were Texas, California, and Pennsylvania, accounting for approximately 29 percent of the industry's 1982 employment. Data for Texas have been withheld to avoid disclosing data for individual companies. These same States were the leaders in 1977, when they accounted for approximately 40 percent of the industry's employment, although there has been some shift in the relative importance of individual States.

Compared with 1981, employment decreased 17 percent. The 1981 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. In current prices, industry 2813 shipped \$1.8 billion of products primary to the industry, \$34 million of secondary products, and had \$155 million of miscellaneous receipts. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 98 percent (specialization ratio). In 1977, this specialization ratio was 97 percent.

Establishments in this industry also accounted for 91 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1977, the coverage ratio was 93 percent. The products primary to industry 2813, no matter in what industry they were produced, appear in table 6a and aggregate to \$2.0 billion in current prices.

The total cost of materials and services used by establishments classified in the industrial gases industry amounted to \$967 million in current prices.

Establishments of single-unit companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 7 percent of total value of shipments.

INDUSTRY 2816, INORGANIC PIGMENTS

This industry comprises establishments primarily engaged in the manufacture of inorganic pigments. Important products of this industry include black pigments (except carbon black, channel and furnace processes, which are classified in industry 2895), white pigments, and color pigments. Establishments primarily engaged in the manufacture of organic pigments, except animal black and bone black, are classified in industry 2865.

In the 1982 Census of Manufactures, Industry 2816, Inorganic Pigments, recorded employment of 11.2 thousand. The total value of shipments for establishments classified in this industry was \$1.6 billion.

The value of shipments figure shown above is in current (1982) prices. All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

The employment figure shown above was 6 percent below the 11.9 thousand reported in 1977. The leading States in employment in 1982 were Ohio, Pennsylvania, Maryland, and New Jersey, accounting for approximately 45 percent of the industry's 1982 employment. Data for Maryland and New Jersey have been withheld to avoid disclosing data for individual companies. This represents a shift from 1977 when Pennsylvania, Ohio, New Jersey, and Michigan accounted for approximately 45 percent of the industry's employment.

Compared with 1981, employment decreased 5 percent. The 1981 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. In current prices, industry 2816 shipped \$1.4 billion of products primary to the industry, \$198 million of secondary products, and had \$34 million of miscellaneous receipts. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 88 percent (specialization ratio). In 1977, this specialization ratio also was 88 percent.

Establishments in this industry also accounted for 88 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1977, the coverage ratio was 84 percent. The products primary to industry 2816, no matter in what industry they were produced, appear in table 6a and aggregate to \$1.6 billion in current prices.

The total cost of materials and services used by establishments classified in the inorganic pigments industry amounted to \$893 million in current prices. Data on specific materials consumed appear in table 7.

Establishments of single-unit companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 3 percent of total value of shipments.

INDUSTRY 2819, INDUSTRIAL INORGANIC CHEMICALS, N.E.C.

This industry comprises establishments primarily engaged in the manufacture of industrial inorganic chemicals, not elsewhere classified. Important products of this industry include inorganic salts of sodium (excluding refined sodium chloride), potassium, aluminum, calcium, chromium, magnesium, mercury, nickel, silver, tin; inorganic compounds such as alums; calcium carbide,

hydrogen peroxide, sodium silicate, ammonia compounds (except fertilizers), rare earth metal salts, and elemental bromine, fluorine, iodine, phosphorous, and alkali metals (sodium, potassium, lithium, etc.). Establishments primarily engaged in mining, milling, or otherwise preparing natural potassium, sodium, or boron compounds (other than common salt) are classified in Industry 1474, Potash, Soda, and Borate Minerals. Establishments primarily engaged in the manufacture of household bleaches are classified in Industry 2842, Polishes and Sanitation Goods; phosphoric acid in Industry 2844, Phosphatic Fertilizers; and nitric acid, anhydrous ammonia, and other nitrogenous fertilizer materials in Industry 2873, Nitrogenous Fertilizers.

Beginning with 1954, statistics include information for government-owned, contractor-operated (GOCO) establishments, but exclude the activities of government-owned and/or operated plants. General statistics are shown for all plants (private and government) in table 1a, and for privately owned and operated plants only in table 1c. Data for all materials consumed, except fuels and electric energy, as well as data for fixed assets, capital expenditures, and inventories, are excluded for the GOCO plants because these are paid for by current billings to the United States Government. Value of shipments and value added by manufacture have been estimated for the GOCO plants from averages reported for commercial establishments in prior years.

In the 1982 Census of Manufactures, Industry 2819, Industrial Inorganic Chemicals, N.E.C., recorded employment of 81.7 thousand. The total value of shipments for establishments classified in this industry was \$12.1 billion.

The value of shipments figure shown above is in current (1982) prices. All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

The employment figure shown above was 4 percent above the 78.2 thousand reported in 1977. The leading States in employment in 1982 were Tennessee, South Carolina, Ohio, and Washington, accounting for approximately 45 percent of the industry's 1982 employment. Data for South Carolina and Washington have been withheld to avoid disclosing data for individual companies. This represents a shift from 1977 when Tennessee, South Carolina, Ohio, and California accounted for approximately 45 percent of the industry's employment.

Compared with 1981, employment decreased 5 percent. The 1981 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. In current prices, industry 2819 shipped \$7.4 billion of products primary to the industry, \$698 million of secondary products, and had \$3.9 billion of miscellaneous receipts. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 91 percent (specialization ratio). In 1977, this specialization ratio was 87 percent.

Establishments in this industry also accounted for 77 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1977, the coverage ratio also was 77 percent. The products primary to industry 2819, no matter in what industry they were produced, appear in table 6a and aggregate to \$9.7 billion in current prices.

The total cost of materials and services used by establishments classified in the industrial inorganic chemicals, n.e.c., industry amounted to \$5.8 billion in current prices. Data on specific materials consumed appear in table 7.

Establishments of single-unit companies in this industry with up to 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 7 percent of total value of shipments.

Table 1a. Historical Statistics for the Industry: 1982 and Earlier Years

[Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Excludes data for auxilia	lies. For i		ishments ³		ployees		duction wo		ternis, see a	pendixesj				Ba	tios
Year¹	Com- panies ² (no.)	Total (no.)	With 20 employ- ees or more (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture ⁴ (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expend-itures (million dollars)	End-of- year inven- tories ⁴ (million dollars)	Spe- cial- ization (per- cent)	Cover- age (per- cent)
			, ,				STRY 281		ES AND CI			,	,		
1982 Census	35	51	34	7.6	215.7	5.0	9.8	134.9	728.8	856.3	1 570.5	134.4	199.9	81	53
	(NA)	(NA)	(NA)	7.5	201.7	4.9	10.0	124.9	703.7	852.5	1 542.9	199.1	125.2	(NA)	(NA)
	(NA)	(NA)	(NA)	7.4	177.1	5.0	9.0	110.5	584.1	777.9	1 354.1	131.7	113.2	(NA)	(NA)
	(NA)	(NA)	(NA)	7.5	164.1	5.0	10.0	101.9	548.8	661.4	1 210.7	134.9	85.4	(NA)	(NA)
	(NA)	(NA)	(NA)	10.8	216.9	7.3	15.0	139.6	712.8	869.1	1 586.3	284.6	118.1	(NA)	(NA)
1977 Census	30	49	33	11.8	215.9	8.0	16.0	136.2	822.5	826.7	1 654.8	220.0	141.8	63	58
1976 ASM	(NA)	(NA)	(NA)	13.3	209.2	8.8	17.9	133.6	960.4	852.7	1 797.7	222.8	156.4	(NA)	(NA)
1975 ASM	(NA)	(NA)	(NA)	14.1	203.5	9.8	19.9	133.1	897.9	749.5	1 633.2	183.4	133.6	(NA)	(NA)
1974 ASM	(NA)	(NA)	(NA)	13.7	182.5	9.9	19.9	123.4	697.8	601.0	1 282.4	163.7	110.7	(NA)	(NA)
1973 ASM	(NA)	(NA)	(NA)	13.3	164.6	9.7	19.5	111.8	463.0	416.0	884.0	67.9	63.1	(NA)	(NA)
1972 Census	28	48	39	13.3	152.0	9.6	18.9	102.6	455.6	365.5	823.2	61.5	60.4	65	65
	(NA)	(NA)	(NA)	13.7	142.4	9.9	19.6	96.1	360.3	313.7	675.9	45.2	67.3	(NA)	(NA)
	(NA)	(NA)	(NA)	14.7	141.3	10.5	21.4	93.5	362.0	299.6	660.3	51.0	67.6	(NA)	(NA)
	(NA)	(NA)	(NA)	15.9	143.0	11.2	23.0	92.6	377.9	310.2	687.9	121.6	64.5	(NA)	(NA)
	(NA)	(NA)	(NA)	16.9	140.7	11.8	23.8	90.1	372.4	286.2	664.9	90.2	61.9	(NA)	(NA)
	19	44	40	19.2	155.7	12.8	25.5	94.4	419.2	302.0	719.8	98.0	71.4	(NA)	75
						IN	DUSTRY	2813, INDU	JSTRIAL G	ASES					
1982 Census	107	563	105	7.3	174.0	4.3	9.9	100.8	1 055.3	967.2	2 019.3	223.7	61.0	98	91
1981 ASM	(NA)	(NA)	(NA)	8.8	175.1	5.4	10.9	107.3	1 025.8	838.7	1 857.5	168.1	54.3	(NA)	(NA)
1980 ASM	(NA)	(NA)	(NA)	8.1	153.4	5.2	10.3	92.4	889.0	658.5	1 539.6	209.2	43.2	(NA)	(NA)
1979 ASM	(NA)	(NA)	(NA)	7.3	123.9	4.7	9.4	74.7	827.8	621.2	1 464.7	150.1	38.4	(NA)	(NA)
1978 ASM	(NA)	(NA)	(NA)	7.9	124.1	4.8	9.9	73.8	781.8	599.5	1 385.6	164.4	37.5	(NA)	(NA)
1977 Census	109	562	102	7.5	117.2	4.6	9.6	67.0	732.8	515.9	1 234.6	243.0	45.6	97	93
1976 ASM	(NA)	(NA)	(NA)	8.0	106.6	4.9	10.1	64.6	644.7	482.2	1 132.1	122.4	32.6	(NA)	(NA)
1975 ASM	(NA)	(NA)	(NA)	8.9	108.6	5.2	10.4	63.4	586.1	403.5	985.3	119.2	39.6	(NA)	(NA)
1974 ASM	(NA)	(NA)	(NA)	8.5	93.6	5.2	10.7	55.8	544.0	301.7	843.2	92.1	32.2	(NA)	(NA)
1973 ASM	(NA)	(NA)	(NA)	8.6	92.1	5.7	11.8	60.2	512.8	253.5	765.4	49.0	32.0	(NA)	(NA)
1972 Census	106	503	138	9.6	87.2	5.4	10.6	48.3	466.7	214.9	679.3	84.1	32.7	96	92
	(NA)	(NA)	(NA)	9.1	80.3	4.9	10.0	42.3	478.5	186.7	665.3	57.6	27.1	(NA)	(NA)
	(NA)	(NA)	(NA)	9.6	83.5	5.1	10.6	42.8	516.8	198.9	716.1	60.8	27.7	(NA)	(NA)
	(NA)	(NA)	(NA)	9.5	80.2	5.0	10.5	37.5	500.1	196.7	696.8	57.1	26.5	(NA)	(NA)
	(NA)	(NA)	(NA)	9.9	82.9	5.0	10.6	38.5	498.2	192.2	668.3	72.2	25.2	(NA)	(NA)
	113	(NA)	156	10.3	78.5	5.3	11.1	36.6	400.9	188.8	588.7	123.7	21.2	(NA)	89
						IND	USTRY 2	816, INOR	SANIC PIGI	WENTS					
1982 Census	86	106	63	11.2	271.3	6.8	13.3	148.6	723.0	892.8	1 630.0	128.9	383.2	88	88
1981 ASM	(NA)	(NA)	(NA)	11.8	261.6	7.4	14.8	144.9	789.3	986.9	1 754.1	86.7	356.9	(NA)	(NA)
1980 ASM	(NA)	(NA)	(NA)	11.9	239.6	7.5	15.3	136.7	709.0	873.7	1 556.9	80.6	319.6	(NA)	(NA)
1979 ASM	(NA)	(NA)	(NA)	11.3	208.4	7.6	15.8	126.3	667.5	809.0	1 486.8	80.3	242.8	(NA)	(NA)
1978 ASM	(NA)	(NA)	(NA)	12.1	198.1	8.2	16.8	124.0	564.9	798.6	1 366.4	69.8	272.8	(NA)	(NA)
1977 Census	71	106	66	11.9	179.8	8.0	16.4	110.2	567.9	695.9	1 259.9	124.3	251.5	88	84
	(NA)	(NA)	(NA)	12.9	181.1	8.6	17.5	107.1	584.9	713.2	1 292.5	76.9	277.9	(NA)	(NA)
	(NA)	(NA)	(NA)	12.4	164.1	8.3	16.9	101.6	468.4	548.8	988.9	76.6	271.3	(NA)	(NA)
	(NA)	(NA)	(NA)	15.6	184.7	11.0	23.0	121.0	590.9	641.9	1 188.6	117.9	227.5	(NA)	(NA)
	(NA)	(NA)	(NA)	13.2	150.5	9.6	20.2	101.5	419.3	461.9	890.2	79.1	135.8	(NA)	(NA)
1972 Census 1971 ASM 1970 ASM 1969 ASM 1968 ASM 1967 Census	77 (NA) (NA) (NA) (NA) (NA)	114 (NA) (NA) (NA) (NA) (NA) 98	69 (NA) (NA) (NA) (NA) 60	12.8 13.1 13.7 13.4 13.0 12.6	134.6 131.4 126.0 116.8 105.0 97.2	9.0 9.1 9.6 9.6 9.3 8.9	18.3 18.9 19.6 19.4 18.5 17.7	87.8 85.0 82.7 77.6 69.3 63.2	382.6 332.3 337.0 367.4 356.1 316.3	394.9 333.8 318.9 299.5 270.9 235.0	796.9 666.0 646.3 657.7 624.0 549.3	38.9 38.8 49.1 49.8 15.9 20.8	137.4 156.7 145.7 129.7 116.7 108.6	86 (NA) (NA) (NA) (NA) (NA)	86 (NA) (NA) (NA) (NA) 84
					INDUS	TRY 281	9, INDUS	TRIAL INO	RGANIC CI	IEMICALS,	N.E.C.5				
1982 Census	426	645	319	81.7	2 134.2	45.7	91.0	1 077.3	6 321.4	5 837.1	12 060.4	512.5	1 705.1	91	77
1981 ASM	(NA)	(NA)	(NA)	85.9	2 068.4	48.1	99.2	1 054.6	6 754.8	6 165.1	12 790.2	657.6	1 591.0	(NA)	(NA)
1980 ASM	(NA)	(NA)	(NA)	87.2	1 894.0	49.9	101.8	1 003.6	6 590.6	5 579.7	12 095.5	598.5	1 223.2	(NA)	(NA)
1979 ASM	(NA)	(NA)	(NA)	80.4	1 614.3	47.7	99.7	885.6	5 583.5	5 060.8	10 623.3	596.5	1 083.5	(NA)	(NA)
1978 ASM	(NA)	(NA)	(NA)	82.1	1 519.8	48.9	100.1	818.7	4 878.0	4 966.5	9 801.4	578.4	1 020.3	(NA)	(NA)
1977 Census 1976 ASM 1975 ASM 1974 ASM 1973 ASM 1972 Census	346 (NA) (NA) (NA) (NA) (NA) 166	564 (NA) (NA) (NA) (NA) (NA) 384	288 (NA) (NA) (NA) (NA) 264	78.2 74.6 73.7 68.5 64.6 63.8	1 326.7 1 186.8 1 061.2 897.0 761.7 704.7	47.0 43.7 43.5 42.4 40.1 39.9	96.2 87.8 85.8 84.8 80.1 80.0	717.9 615.8 555.4 491.9 418.9 392.4	4 333.1 3 974.7 3 260.5 2 904.4 2 334.9 2 038.2	4 344.0 3 475.6 2 844.0 2 723.6 1 926.2 1 804.1	8 615.7 7 388.5 6 053.4 5 534.9 4 233.8 3 833.3	466.4 391.1 341.8 254.7 176.6 149.0	858.4 753.4 685.9 621.3 417.4 384.1	87 (NA) (NA) (NA) (NA) (NA)	77 (NA) (NA) (NA) (NA) 79

Table 1a. Historical Statistics for the Industry: 1982 and Earlier Years-Con.

In annual survey of manufactures (ASM) years, data are estimates based on a representative sample of establishments canvassed annually and may differ from results of a complete canvass of all establishments. ASM publication shows percentage standard errors. Unless otherwise noted, for data prior to 1967, see 1967 Census of Manufactures, vol. II, table 1 of the Industry

chapter.

For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

Includes establishments with payroll at any time during year.

Hetective with the 1982 Economic Censuses, uniform instructions for reporting inventories were introduced for all sector reports. Up to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). In 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Because of this change in reporting instructions, the 1982 data for inventories and value added by manufacture included in the tables of this report are not comparable to the prior-year data shown above and in historical census of manufactures and annual survey of manufactures publications. Inventories and value added data estimated on a basis comparable to the historical data, using the reported information for 1982, are shown below:

Industries	End-of-1981	End-of-1982	1982 value added by
	inventories	inventories	manufacture
	(million dollars)	(million dollars)	(million dollars)
Industry 2812, Alkalies and chlorine Industry 2813, Industrial gases Industry 2816, Inorganic pigments Industry 2819, Industrial inorganic chemicals, n.e.c.	163.1	174.1	725.8
	50.3	53.4	1 053.3
	373.8	346.8	728.3
	1 447.1	1 512.9	6 320.3

See Inventories in appendixes for explanation of the difference between end-of-1981 inventory figure shown in table and corresponding figure shown in footnote. Sindustry was defined or redefined for 1972 Census of Manufactures, so data are available only for years shown.

Table 1b. Selected Operating Ratios for the Industry: 1982 and Earlier Years

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	total employment	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
				INDUSTRY 28	12, ALKALIES A	AND CHLORINE			
1982 Census 1981 ASM 1980 ASM 1979 ASM 1978 ASM	28 382 26 893 23 932 21 880 20 083	65 68 67	1 960 2 041 1 800 2 000 2 055	13.77 12.49 12.28 10.19 9.31	55 55 57 55 55	68 68 71 68 68	95 895 93 827 78 932 73 173 66 000	30 29 30 30 30	74.37 70.37 64.90 54.88 47.52
1977 Census	18 297 15 729 14 433 13 321 12 376		2 000 2 034 2 031 2 010 2 010	8.51 7.46 6.69 6.20 5.73	50 47 46 47 47	63 59 58 61 66	69 703 72 211 63 681 50 934 34 812	26 22 23 26 36	51.41 53.65 45.12 35.07 23.74
1972 Census	11 429 10 394 9 612 8 994 8 325 8 109	70	1 969 1 980 2 038 2 054 2 017 1 992	5.43 4.90 4.37 4.03 3.79 3.70	44 46 45 45 43 42	67 66	34 256 26 299 24 626 23 767 22 036 21 833	33 40 39 38 38 38	24.11 18.38 16.92 16.43 15.65 16.44
					7 2813, INDUSTE				
1982 Census	23 836 19 898 18 938 16 973 15 709	61 64 64	2 302 2 019 1 981 2 000 2 063	10.18 9.84 8.97 7.95 7.45	48 45 43 42 43	55 53	144 562 116 568 109 753 113 397 98 962	16 17 17 15 16	106.60 94.11 86.31 88.00 78.97
1977 Census	15 627 13 325 12 202 11 012 10 709	58 61	2 087 2 061 2 000 2 058 2 070	6.98 6.40 6.10 5.21 5.10	42 43 41 36 33	51 52 52 52 47	97 707 80 587 65 854 64 000 59 628	16 17 19 17 17	76.33 63.83 56.36 50.84 43.46
1972 Census	9 083 8 824 8 698 8 442 8 374 7 621	54 53 53	1 963 2 041 2 078 2 100 2 120 2 094	4.56 4.23 4.04 3.57 3.63 3.30	32 28 28 28 28 29 32	44 40 39 40 41 41	48 615 52 582 53 833 52 642 50 323 38 922	19 17 16 16 17 20	44.03 47.85 48.75 47.63 47.00 36.12
				INDUSTRY	2816, INORGAN	IIC PIGMENTS			
1982 Census	24 223 22 169 20 134 18 442 16 372	63 63 67	1 956 2 000 2 040 2 079 2 049	11.17 9.79 8.93 7.99 7.38	55 56 56 54 58	71 71 72 68 73	64 554 66 890 59 580 59 071 46 686	38 33 34 31 35	54.36 53.33 46.34 42.25 33.63
1977 Census 1976 ASM 1975 ASM 1974 ASM 1973 ASM	15 109 14 039 13 234 11 840 11 402	67 67 71	2 050 2 035 2 036 2 091 2 104	6.72 6.12 6.01 5.26 5.02	55 55 55 54 52	69 72 70	47 723 45 341 37 774 37 878 31 765	32 31 35 31 36	34.63 33.42 27.72 25.69 20.76
1972 Census 1971 ASM 1970 ASM 1969 ASM 1968 ASM 1967 Census	10 516 10 031 9 197 8 716 8 077 7 714	69 70 72 72	2 033 2 077 2 042 2 021 1 989 1 989	4.00 3.75	50 50 49 46 43 43	63	29 891 25 366 24 599 27 418 27 392 25 103	35 40 37 32 29 31	20.91 17.58 17.19 18.94 19.25 17.87

See footnotes at end of table.

Table 1b. Selected Operating Ratios for the Industry: 1982 and Earlier Years-Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

į, e. meang tr									
Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
			INDUST	RY 2819, INDUS	STRIAL INORGA	NIC CHEMICAL	S, N.E.C.		
1982 Census	26 122 24 079 21 720 20 078 18 512 16 965 15 909 14 399 13 095 11 791 11 045	56 56 57 59 60 60 59 59 62 62 63	1 991 2 062 2 040 2 090 2 047 2 047 2 009 1 972 2 000 1 998 2 005	11.84 10.63 9.86 8.88 8.18 7.46 7.01 6.47 5.80 5.23 4.90	48 48 46 48 51 50 47 47 49 45 47	66 64 62 63 66 66 63 65 65 65	77 373 78 636 75 580 69 447 59 415 55 410 53 280 44 240 42 400 36 144 31 947	34 31 29 29 31 31 30 33 31 33 35	69.47 68.09 64.74 56.00 48.73 45.16 45.27 38.00 34.25 29.15 25.47

Note: For qualifications of data, see footnotes on table 1a.

Table 1c. Statistics for Privately Owned and Operated Establishments: 1982 and 1977

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

9				,								,				
		estab	All lishments	All employees		Production workers					Expenditures and assets			Ratios		
Year	Companies (no.)	Total (no.)	With 20 employ- ees or more (no.)	Number (1,000)	Payroli (mil. dol.)	Number (1,000)	Hours (mil.)	Wages (mil. dol.)	Value added by manufac- ture (mil. dol.)	Cost of materials (mil. dol.)	Value of shipments (mil. dol.)	New capital expendi- tures (mil. dol.)	Gross value of fixed assets (mil. dol.)	End-of- year inven- tories (mil. dol.)	Speciali- zation (percent)	Coverage (percent)
					INDU	STRY 281	9, INDUS	TRIAL IN	IORGANIC	CHEMIC	ALS, N.E.C.	(TOTAL)	1			
1982 Census 1977 Census	426 346	645 564	319 288	81.7 78.2	2 134.2 1 326.7	45.7 47.0	91.0 96.2	1 077.3 717.9		³ 5 837.1 ³ 4 344.0	412 060.4 48 615.7		55 496.7 54 087.7	51 705.1 5858.4	⁶ 91 ⁶ 87	677 677
		NDUS	TRY 2819	, INDUST	RIAL INC	PRGANIC	CHEMIC	ALS, N.E	.C. (PRIVA	ATELY OW	NED AND	PERATE	D ESTA	BLISHME	NTS ONLY	Y)
1982 Census 1977 Census	419 339	636 554	310 278	52.0 49.1	1 299.6 827.8	32.0 31.8	63.4 65.0	747.4 488.3	3 777.9 2 778.4	4 954.8 3 696.8	8 634.7 6 427.9	512.5 466.4	5 496.7 4 087.7	1 705.1 858.4	91 87	77 77

Table 2. Industry Statistics for Selected States: 1982 and 1977

Excludes data for auxiliaries. Includes data for States with 150 employees or more. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

	1982										1977			
		All establ	ishments ²	All emp	loyees	Pro	duction wor	kers						
Industry and geographic area	E1	Total (no.)	With 20 employ- ees or more (no.)	Number ³ (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture ⁴ (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expend-itures (million dollars)	All employ- ees ³ (1,000)	Value added by manufac- ture (million dollars)
NDUSTRY 2812, ALKALIES AND CHLORINE														
United States	-	51	34	7.6	215.7	5.0	9.8	134.9	728.8	856.3	1 570.5	134.4	11.8	822.5
Alabama California Seorgia Louisiana Vevada		3 5 5 4 1	3 2 3 4 1	CC CC BB .9 AA	(D) (D) (D) 26.2 (D)	(D) (D) (D) 5 (D)	(D) (D) (D) 1.0 (D)	(D) (D) (D) 15.9 (D)	(D) (D) (D) 87.4 (D)	(D) (D) (D) 155.8 (D)	(D) (D) (D) 240.2 (D)	(D) (D) (D) 20.2 (D)	CC (NA) .3 1.4 AA	(D) (NA) 30.4 179.2 (D)
Vew York	E1 -	3 3 1 4 3 2	2 3 1 3 3	EE .2 AA CC .4 EE	(D) 4.1 (D) (D) 11.8 (D)	(D) (D) (D) (D) (D)	(D) .2 (D) (D) .7 (D)	(D) 2.5 (D) (D) 8.4 (D)	(D) 27.5 (D) (D) 64.4 (D)	(D) 20.3 (D) (D) 46.2 (D)	(D) 46.2 (D) (D) 111.1 (D)	(D) 1.4 (D) (D) (D) (D)	EE EE AA EE .5 CC	(D) (D) (D) (D) 58.8 (D)

¹Includes both privately owned and operated plants and government-owned, contractor-operated plants.

¹Data include value added for government-owned, contractor-operated plants which were estimated based upon averages reported for commercial establishments in prior years.

¹Data exclude government-owned materials furnished to government-owned, contractor-operated plants and include fuels and electric energy purchased by or for these plants.

⁴Data include a calculated value of shipments for government-owned, contractor-operated plants comprised of adjusted value added (estimated as described in footnote 2) plus cost of fuels and electric energy.

⑤Total excludes expenditures, inventories, and fixed assets of government-owned, contractor-operated plants.

⑥Government-owned, contractor-operated establishments did not enter into calculation of primary product specialization ratio or coverage ratio as all dollar receipts for these establishments were included in miscellaneous receipts.

Table 2. Industry Statistics for Selected States: 1982 and 1977—Con.

Evolutes data for auxiliaries, Includes data for States with 150 employees or more. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes

[Excludes data for auxiliaries. Include							1982			,			1	977
		All establ	ishments ²	All em	ployees	Pro	duction wo	rkers						
Industry and geographic area	E¹	Total (no.)	With 20 employ- ees or more (no.)	Number ³ (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture ⁴ (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employ- ees ³ (1,000)	Value added by manufac- ture (million dollars)
INDUSTRY 2813, INDUSTRIAL GASES														
United States	-	563	105	7.3	174.0	4.3	9.9	100.8	1 055.3	967.2	2 019.3	223.7	7.5	732.8
Alabama California Florida Georgia Illinois	E1 E1 -	18 43 16 16 23	5 10 2 4 3	BB .7 .2 .2 AA	(D) 18.0 3.2 3.6 (D)	(D) .4 .1 .1 (D)	(D) .9 .2 .2 (D)	(D) 9.6 2.1 1.6 (D)	(D) 87.0 10.6 19.6 (D)	(D) 104.6 19.2 12.7 (D)	(D) 190.9 30.2 32.2 (D)	(D) (D) 2.3 (D) (D)	1.0 (NA) (NA) (NA) AA	23.1 55.8 (NA) (NA) (D)
Indiana Kansas Kentucky Louisiana Michigan	E3 - E1	14 9 9 24 13	5 5 1 8 3	.4 .2 AA .4 AA	9.6 3.9 (D) 10.8 (D)	.2 .1 (D) .3 (D)	.4 .2 (D) .6 (D)	5.3 2.3 (D) 6.4 (D)	75.3 16.4 (D) 86.9 (D)	81.8 19.5 (D) 99.9 (D)	156.9 35.2 (D) 187.0 (D)	(D) 2.4 (D) 23.4 (D)	BB BB (NA) .3 (NA)	(D) (D) (NA) 54.0 (NA)
Missouri New Jersey New York Ohio Pennsylvania Tennessee Texas	E1	9 20 13 37 36 18 65	2 3 5 6 7 3 13	AA BB .3 .4 .5 AA CC	(D) (D) 6.7 10.9 12.3 (D) (D)	(D) (D) 1.2.3 (D) (D)	(D) (D) 33 68 8 (D) (D)	(D) (D) 2.8 6.2 7.7 (D) (D)	(D) (D) 37.6 59.0 62.1 (D) (D)	(D) (D) 21.1 60.6 47.9 (D) (D)	(D) (D) 58.1 119.7 108.9 (D) (D)	(D) (D) (D) 29.0 (D) (D)	AA AA BB CC AA CC	(D) (D) (D) (D) (D) (D)
INDUSTRY 2816, INORGANIC PIGMENTS			:											
United States	-	106	63	11.2	271. 3	6.8	13.3	148.6	723.0	892.8	1 630.0	128.9	11.9	567.9
California	11111	10 1 3 10 2	5 1 2 6 2	CC CC CC .6 AA	(D) (D) (D) 13.9 (D)	(D) (D) (D) .4 (D)	(D) (D) (D) .8 (D)	(D) (D) (D) 8.7 (D)	(D) (D) (D) 31.3 (D)	(D) (D) (D) 33.1 (D)	(D) (D) (D) 69.1 (D)	(D) (D) (D) (D)	.6 CC CC .8 (NA)	30.6 (D) (D) 27.3 (NA)
Kentucky	11111	1 5 3 3 17	1 5 2 3 9	AA EE CC AA CC	(D) (D) (D) (D)	0000	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	00000	(D) (D) (D) (D)	(NA) CC BB EE 1.1	(NA) (D) (D) (D) 44.1
New York	11111	7 10 8 4 2	3 7 7 1 2	CC 1.9 1.1 CC AA	(D) 49.6 25.2 (D) (D)	(D) 1.1 .7 (D) (D)	(D) 2.2 1.3 (D) (D)	(D) 26.7 15.5 (D) (D)	(D) 105.0 49.5 (D) (D)	(D) 131.3 71.5 (D) (D)	(D) 231.0 126.0 (D) (D)	(D) 11.4 (D) (D) (D)	1.0 1.4 1.5 CC (NA)	51.1 40.4 66.8 (D) (NA)
INDUSTRY 2819, INDUSTRIAL INORGANIC CHEMICALS, N.E.C.														-
United States	-	645	319	81.7	2 134.2	45.7	91.0	1 077.3	6 321.4	5 837.1	12 060.4	512.5	78.2	4 333.1
Alabama Arkansas California Colorado Connecticut	E1 E1	15 8 64 8 6	7 4 28 3 4	1.2 EE 2.1 .2 EE	30.2 (D) 52.5 4.5 (D)	.6 (D) 1.4 .1 (D)	1.2 (D) 2.4 .2 (D)	14.7 (D) 32.2 2.3 (D)	67.8 (D) 170.8 11.2 (D)	89.0 (D) 256.2 10.5 (D)	163.3 (D) 420.5 20.0 (D)	9.7 (D) 25.3 .7 (D)	1.4 FF 4.2 .2 EE	68.6 (D) 197.8 10.9 (D)
Delaware	E3 - -	1 16 20 5 30	1 7 9 3 21	AA .4 .8 EE 2.8	(D) 8.4 16.9 (D) 69.8	(D) .2 .6 (D) 1.8	(D) .4 1.2 (D) 3.8	(D) 3.9 11.1 (D) 43.2	(D) 22.4 113.4 (D) 259.9	(D) 35.4 127.3 (D) 245.3	(D) 58.3 237.2 (D) 510.2	(D) 1.9 13.5 (D) (D)	CC .7 CC CC 2.4	(D) 24.6 (D) (D) 149.3
Indiana	E1	16 8 8 6 25	6 5 4 4 13	CC .5 BB 2.6 2.9	(D) 11.2 (D) 67.2 86.1	(D) .3 (D) 1.6 2.1	(D) .6 (D) 3.2 3.4	(D) 6.3 (D) 37.4 51.4	(D) 18.2 (D) 194.4 244.1	(D) 98.0 (D) 425.1 368.4	(D) 118.8 (D) 616.7 617.6	(D) 3.6 (D) (D) 29.0	.6 (NA) .5 3.6 2.8	30.6 (NA) 35.1 181.8 135.5
Maryland	E1 E1	15 15 14 6 11	9 9 3 4 3	1.5 2.2 EE BB .4	40.7 53.1 (D) (D) 10.6	.9 1.3 (D) (D) .3	2.1 2.6 (D) (D) .6	23.5 28.5 (D) (D) 6.3	73.3 108.3 (D) (D) 28.5	151.7 104.7 (D) (D) 59.6	225.8 216.0 (D) (D) 90.0	24.2 19.5 (D) (D) 2.0	1.5 1.1 1.4 (NA) BB	86.1 63.6 93.3 (NA) (D)
Montana	E1 E1 E2	2 8 41 24 15	2 4 29 10 5	BB CC 3.1 .9 2.8	(D) (D) 81.1 21.4 82.0	(D) (D) 1.7 .6 1.6	(D) (D) 3.5 1.2 3.2	(D) (D) 40.2 13.7 35.9	(D) (D) 226.4 69.9 271.1	(D) (D) 304.0 48.3 302.5	(D) (D) 536.7 118.5 56 7 .9	(D) (D) 23.8 8.9 (D)	BB BB 2.9 1.9	(D) (D) 174.4 136.7 51.6
Ohio	11111	46 12 41 4 11	22 6 21 1 3	6.3 .8 2.8 AA FF	161.5 15.0 65.6 (D) (D)	3.5 .5 1.7 (D) (D)	6.8 1.0 3.4 (D) (D)	85.5 8.9 36.4 (D) (D)	450.7 49.1 165.7 (D) (D)	368.3 38.0 287.2 (D) (D)	832.1 85.8 448.9 (D) (D)	35.3 (D) 17.6 (D) (D)	5.8 .3 3.5 (NA) FF	294.1 17.7 206.1 (NA) (D)
Tennessee	- E1 -	19 58 13 18	14 26 7 8	15.3 4.3 3.0 FF	374.2 117.9 70.3 (D)	8.1 2.8 1.6 (D)	16.7 5.5 3.7 (D)	178.7 74.1 36.4 (D)	1 206.4 296.5 235.2 (D)	590.4 575.7 137.7 (D)	1 797.8 864.0 261.3 (D)	47.8 85.9 (D) (D)	16.6 3.8 2.9 3.7	876.5 194.2 157.7 197.2

Table 2. Industry Statistics for Selected States: 1982 and 1977-Con.

Note: For qualifications of data, see footnotes on table 1a.

¹Payroll and sales data for some small single-unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at time data were tabulated. The following symbols are shown for those States where estimated data based on administrative records data account for 10 percent or more. Includes establishments with payroll at any time during year.

3 Statistics for some producing States have been withheld to avoid disclosing data for individual companies. However, for States with 150 employees or more, number of establishments is shown and employment size range is indicated by one of the following symbols: AA—150 to 249 employees; BB—250 to 499 employees; CC—500 to 999 employees; EE—1,000 to 2,499 employees; FF—2,500 employees or more.

4Beginning in 1982, all respondents were requested to report their inventories at cost or market prior to adjustment to LIFO cost. This is a change from prior years in which respondents were permitted to value their inventories using any generally accepted accounting method. Consequently, data for inventories and value added by manufacture are not comparable to prior-year data.

Table 3a. Summary Statistics for the Industry: 1982

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

ltem	Alkalies and chlorine (SIC 2812)	Industrial gases (SIC 2813)	Inorganic pigments (SIC 2816)	Industrial inorganic chemicals, n.e.c (SIC 2819)
Companies ¹ number_	35	107	86	426
All establishments² do. With 1 to 19 employees do. With 20 to 99 employees do. With 100 employees or more do.	51	563	106	645
	18	458	43	326
	14	99	39	198
	19	6	24	121
Al! employees: Average for year1,000_ Annual payroll ³ mil. dol	7.6	7.3	11.2	81.7
	215.7	174.0	271.3	2 134.2
Production workers: 1,000_ Average for year do_ March do_ May do_ August do_ November do_	5.0	4.3	6.8	45.7
	5.1	4.3	7.0	47.3
	5.1	4.4	7.0	45.8
	5.0	4.4	6.8	45.2
	4.9	4.2	6.5	44.5
Hours	9.8	9.9	13.3	91.0
	2.5	2.4	3.4	23.3
	2.5	2.5	3.4	23.0
	2.4	2.5	3.3	22.6
	2.4	2.4	3.3	22.1
Wagesmil. dol	134.9	100.8	148.6	1 077.3
Value added by manufacture ⁴ do	728.8	1 055.3	723.0	6 321.4
Cost of materials, etc. ⁵	856.3	967.2	892.8	5 837.1
	324.2	215.2	678.8	3 805.5
	35.1	67.5	21.3	211.5
	159.5	69.2	120.9	538.7
	312.9	594.4	63.4	1 186.8
	24.6	21.0	8.5	94.6
Value of shipments, including resalesdo	1 570.5	2 019.3	1 630.0	12 060.4
Value of resalesdo	47.2	103.7	29.6	244.2
Manufacturers' inventories (see tables 3b and 3c)				
Capital expenditures for plant and equipment ⁸ do. New capital expendituresdo. New buildings and other structuresdo. New machinery and equipmentdo. Used capital expendituresdo.	146.8	247.2	130.4	533.4
	134.4	223.7	128.9	512.5
	21.8	5.9	15.2	110.9
	112.6	217.8	113.8	401.5
	12.5	23.5	1.5	21.0
Primary product specialization ratio ⁹ percent	81	98	88	91
Coverage ratio ¹⁰ do	53	91	88	77

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

1 Includes establishments with payroll at any time during year.

3 Data on supplemental labor costs are not included in annual payroll, but are shown in table 3d.

4 Value added by manufacture is computed using inventory data reported on a cost or market basis prior to any adjustment to LIFO cost. See table 3b, footnote 1 for further explanation.

5 Data on purchased services for the repair of buildings and machinery and for communication services are not included in cost of materials, etc., but are shown in table 3d.

5 Data on purchased fuels by type were not collected for 1982. See MC82-S-4, Fuels and Electric Energy Consumed, for 1981 data on purchased fuels by type.

7 Data on quantity of electric energy used for heat and power are included in table 3d.

8 Data on capital expenditures for new machinery and equipment by type, depreciable assets, retirements, rental payments, and depreciation are included in table 3d.

8 Data on capital expenditures for new machinery and equipment by type, depreciable assets, retirements, rental payments, of restablishments classified in industry.

10 Represents ratio of primary products shipped by establishments classified in industry to total shipments of such products by all manufacturing establishments, wherever classified.

Table 3b. Value of Inventories for the Industry: End of 1981 and 1982

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Alkalies ar (SIC :		Industria (SIC			pigments 2816)	Industrial inorganic chemicals, n.e.c. (SIC 2819)	
	End of 1981	End of 1982	End of 1981	End of 1982	End of 1981	End of 1982	End of 1981	End of 1982
Total inventories ¹	183.6	199.9	53.6	61.0	417.0	383.2	1 643.8	1 705.1
Detail by method of valuation: Subject to LIFO costing ² LIFO reserve LIFO value Not subject to LIFO costing Valuation method not reported ³ Amount subject to LIFO reported without associated reserve and value ⁴	69.0 21.1 47.9 111.8 2.8	72.0 28.2 43.8 125.3 2.6	9.2 2.9 6.3 26.6 17.8 (Z)	10.4 3.6 6.7 26.2 24.4 (Z)	153.2 48.7 104.5 251.8 11.2	154.0 40.6 113.5 218.0 10.4	753.4 276.5 476.8 761.6 96.3 32.5	703.9 279.3 424.5 877.8 93.6
Detail by stage of fabrication: Finished goods Work in process Materials and supplies	77.7 19.1 86.8	89.3 22.1 88.4	39.7 5.5 8.3	42.5 6.0 12.6	168.9 43.9 204.2	164.3 34.3 184.7	599.3 309.9 734.5	597.1 410.1 697.9

¹Effective with the 1982 Economic Censuses, uniform instructions for reporting inventories were introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (LIFO, FIFO, market, to name a few). In 1982, all respondents were requested to report inventories at cost or market. LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve. For further explanation, see inventories in appendixes.

2Only includes data reported by respondents who (a) indicated amount of inventories subject to LIFO cost, and (b) provided sufficient information to determine associated LIFO reserve and value figures.

3Includes data estimated for nonresponse and nonmail administrative records and data reported by respondents who provided total inventory figures without other information.

4Includes data reported by respondents who indicated their inventories were subject to LIFO cost, but did not provide associated LIFO reserve and value figures.

Table 3c. Inventories by Specific Method of Valuation for the Industry: End of 1982

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		Alkalies and chlorine Industrial gases Inorganic pigments (SIC 2812) (SIC 2813) (SIC 2816)		n.	anic chemicals, e.c. 2819)			
tem .	Percent of total	Absolute standard error (percent)	Percent of total	Absolute standard error (percent)	Percent of total	Absolute standard error (percent)	Percent of total	Absolute standard error (percent)
Total inventories	100.0	(X)	100.0	(X)	100.0	(X)	100.0	(X)
Last-In, First-Out (LIFO) methods	36.0	(X)	17.0	(X)	40.2	(X)	41.3	(X)
Non-LIFO methods Cost basis:	62.7	(X)	42.9	(X)	56.9	(X)	51.5	(X)
First-In, First-Out (FIFO)	2.5 22.3	.1 .2	16.9 6.6	.6 .2	6.5 4.7	1.2 .7	9.8 10.1	.7 1.5
Average cost Specific or actual cost Standard cost	(Z) 32.7	(Z) .3 (Z)	1.3 4.0	(Z)	8.5 36.8	.3 1.2 (Z)	10.3 13.9	.8
Other Market basis:	(Z)	(Z)	(Z)	(Ž)	.4		7.1	.5
Market lower than cost Market always used	.5 4.6	.1 (Z)	13.8	.5 (Z)	(Z) (Z)	(Z) (Z)	.1 (S)	(Z) (S)
Valuation method not reported Amount subject to LIFO reported without associated reserve	1.3	(X)	40.1	(X)	2.7	(X)	5.5	(X)
and value	(Z)	(X)	(Z)	(X)	.2	(X)	1.8	(X)

Note: The percentages shown for the LIFO and non-LIFO totals and the categories "valuation method not reported" and "amount subject to LIFO reported..." are based on the census universe estimates included in table 3b. The percentages shown for the specific non-LIFO methods of valuation (e.g., FIFO, etc.) are based on a representative sample of establishments included in the annual survey of manufactures (ASM) panel for 1992 (see appendixes for description of ASM). The absolute standard error of each of the ASM estimates is shown above.

Table 3d. Supplemental Industry Statistics Based on Sample Estimates: 1982

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

	Alkalies ar (SIC :			al gases 2813)		pigments 2816)	Industrial inorganic chemicals, n.e.c. (SIC 2819)	
ltem	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Supplemental labor costs: Total	53.8 18.8 35.0	1 1 1	51.8 16.1 35.7	8 2 12	73.2 22.0 51.1	2 1 2	572.9 166.1 406.8	1 1 1
Cost of purchased services for the repair of— Buildings and other structures Response coverage ratio (percent) ² Machinery Response coverage ratio (percent) ² Cost of purchased communication services Response coverage ratio (percent) ²	7.0 74.6 32.6 98.9 5.8 96.3	1 (X) 2 (X) 1 1 (X)	.5 43.5 23.2 52.9 1.9 51.8	37 (X) 3 (X) 6 (X)	1.7 64.6 23.8 78.9 2.2.9 81.7	7 (X) 3 (X) 5 (X)	15.1 85.9 96.3 89.3 15.9 88.3	8 (X) 7 (X) 5 (X)
Electric energy used for heat and power:								

Table 3d. Supplemental Industry Statistics Based on Sample Estimates: 1982-Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

	Alkalies an (SIC 2		Industria (SIC 2	ıl gases 2813)	Inorganic (SIC	pigments 2816)	n.e	anic chemicals, e.c. 2819)
Item	Amount (million dollars)	Relative standard error of estimate ¹ (percent)						
Electric energy used for heat and power—Con. Purchased: Quantity (million kWh)	8 772.2	1	14 107.2	1	1 440.5	1	28 354.9	1
Cost Generated less sold (million kWh)	312.9 1 418.1	(X)	594.4 (S)	(X) (S)	63.4 (D)	(X) (S)	1 186.8 1 468.3	(×)
Gross book value of depreciable assets: Total:								
Beginning of year New capital expenditures	1 985.0 126.1	1	2 757.4 172.7	2	1 204.9 127.2	3 4	5 355.4 466.9	3
Used capital expenditures Retirements End of year	1.6 150.2 1 962.6	1	10.0 46.5 2 893.6	3 3 2	1.6 75.1 1 258.6	20 1 3	14.6 340.0 5 496.7	17 2 3
Buildings and other structures:	218.6		219.6	7	213.3	4	969.5	
Beginning of year	21.2 .1	1	3.7 1.4	2	11.2	9	107.2 1.1	7 30
Retirements End of year	23.3 216.7	1	4.0 220.7	1 7	13.0 211.6	1 5	71.4 1 006.4	1 3
Machinery and equipment: Beginning of year	1 766.4	1	2 537.8	2	991.6	3	4 385.8	3
New căpital expenditures	104,9 .1	1	168.9 4.7	2	116.0 1.1	3 5	359.7 2.8	13
equipment All other	4.2 88.9	1	.1 109.4	1 2	2.5 87.9	2 4	4.7 330.4	3 4
New machinery and equipment, n.s.k.3 Used capital expenditures Retirements	11.6 1.6 126.9	1	54.8 8.7 42.5	4 3 3	24.5 1.6 62.2	8 20 2	21.8 13.5 268.6	57 17 2
End of year	1 745.9	i	2 672.9	ĭ	1 047.0	3	4 490.4	3
Rental payments: Total Buildings and other structures	18.2	2 3	7.3 .7	5	5.7 .9	3 9	27.5 5.9	4 8
Machinery and equipment	17.8	2	6.7	5	4.8	4	21.6	4
Depreciation charges during 1982: Total Buildings and other structures	116.8 8.9	1	153.9 7.8	1 4	78.4 7.4	3 5	338.6 44.2	4 4
Machinery and equipment	107.9	1	146.1	1	71.1	3	294.4	4

Note: Data for total new capital expenditures, new building expenditures, new machinery expenditures, and total used expenditures are also shown in table 3a. Data in table 3a are census universe totals and may differ from annual survey of manufactures (ASM) sample estimates shown in this table. Data in this table represent best estimates of year-to-year change as measured by the continuing ASM sample. However, they are subject to sampling error and, hence, as estimates of level, are not as reliable as universe figures shown in table 3a.

¹For description of relative standard error of estimate, see Qualifications of the Data in appendixes.

²Measure of extent to which respondents reported each item. Derived for each litem by calculating the ratio of weighted employment for those sample establishments that reported the specific inquiry to weighted total employment for all sample establishments classified in industry. (See appendixes for explanation of sample weight.)

³Represents total machinery and equipment expenditures for establishments that did not break down their expenditures by specific type.

Table 4. Industry Statistics by Employment Size of Establishment: 1982

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		All	All em	ployees	Pro	duction wor	rkers	Value added by			New capital	End-of- year
Industry and employment size class	Ε̈́	estab- lish- ments (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	expend- itures (million dollars)	inven- tories (million dollars)
INDUSTRY 2812, ALKALIES AND CHLORINE												
Total	-	51	7.6	215.7	5.0	9.8	134.9	728.8	856.3	1 570.5	134.4	199.9
Establishments with an average of— 1 to 4 employees———————————————————————————————————	E9 E7 E1 E9	11 2 5 4 10 12 2 4	(<u>U</u> (<u>D</u>) : 1 : 7 : 2.7 (<u>D</u>) 3.9 (<u>D</u>) : 1	.7 (D) 1.4 3.5 19.5 74.2 (D) 116.4 (D)	(Z) (D) (Z) .1 .5 .1.8 (D) (Z)	1.0 1.0 1.0 3.5 (D) 4.9 (D)	(D) 9 2.4 12.5 48.8 (D) 69.7 (D)	2.7 (D) 3.7 27.1 120.9 292.2 (D) 282.3 (D)	3.1 (D) 8.5 36.3 103.6 383.9 (D) 320.9 (D)	5.8 (D) 12.6 63.4 224.1 666.2 (D) 598.3 (D)	.7 (D) 1.0 1.3 4.0 95.9 (D) 31.4 (D)	.7 (D) 1.5 1.9 15.4 64.4 (D) 116.1 (D)
	Ea	10	- '	٥.	(2)	."	.9	0.0	4.0			
INDUSTRY 2813, INDUSTRIAL GASES Total	-	56 3	7.3	174.0	4.3	9.9	100.8	1 055.3	967.2	2 019.3	223.7	61.0
Establishments with an average of— 1 to 4 employees	E2 E1 - -	225 118 115 75 24 6	.4 .8 1.6 2.3 1.6	7.3 17.3 35.6 58.1 37.4 18.2	.3 .6 1.1 1.2 .7	1.3 1.3 2.3 2.6 1.6	5.1 12.6 24.1 31.4 17.5 10.0	82.8 136.4 259.3 303.2 155.5 118.1	41.9 88.0 227.5 307.0 177.0 125.8	124.6 223.4 486.9 608.1 331.6 244.7	18.5 23.3 44.6 71.3 24.3 41.7	5.9 8.1 14.0 12.9 12.9 7.3
Covered by administrative records ²	E9	34	.1	2.1	.1	.2	1.4	8.3	7.1	15.5	.7	.5

Industry Statistics by Employment Size of Establishment: 1982-Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		All	All em	ployees	Pro	duction wo	rkers	Value added by		Ne capit		End-of-
Industry and employment size class	E¹	estab- lish- ments (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	expend- itures (million dollars)	year inven- tories (million dollars)
INDUSTRY 2816, INORGANIC PIGMENTS												
Total	-	106	11.2	271. 3	6.8	13.3	148.6	723.0	892.8	1 630.0	128.9	383.2
Establishments with an average of— 1 to 4 employees	E4 E6 E4 - -	11 11 21 23 16 11 6 6	(Z) .1 .3 .7 1.1 2.0 2.1 4.9 (D)	.5 1.5 6.0 15.6 21.9 46.5 50.7 128.8 (D)	(Z) .1 .2 .5 .7 1.3 1.3 <u>2.8</u> (D)	(Z) .1 .4 1.0 1.3 2.4 2.7 5.3 (D)	.4 .9 2.9 9.1 12.9 25.8 31.9 64.8 (D)	3.0 3.5 14.3 38.2 49.0 149.3 115.5 350.2 (D)	2.6 4.5 20.9 65.9 70.0 204.1 178.5 <u>346.3</u> (D)	5.7 8.1 35.3 102.9 124.1 349.1 300.4 704.3 (D)	.1 .2 5.2 2.6 5.1 21.6 58.5 35.6 (D)	.7 1.8 7.7 14.7 33.8 103.9 72.5 148.1 (D)
Covered by administrative records ²	E9	16	.1	1.6	.1	.1	.9	4.1	5.2	9.4	.3	2.1
INDUSTRY 2819, INDUSTRIAL INORGANIC CHEMICALS, N.E.C.												
Total	-	645	81.7	2 134.2	45.7	91.0	1 077.3	6 321.4	5 837.1	12 060.4	512.5	1 705.1
Establishments with an average of— 1 to 4 employees. 5 to 9 employees. 10 to 19 employees. 20 to 49 employees 50 to 99 employees 250 to 49 employees 250 to 49 employees 250 to 499 employees 1,000 to 2,499 employees 1,250 employees 2,500 employees 1,2500 employees	E6 E4 E4 E2 E1	122 92 112 129 69 63 25 19 9	.3 .6 1.5 4.0 4.8 10.3 8.5 12.1 13.1 26.4	5.1 12.0 32.7 89.4 111.8 250.6 223.7 327.0 373.1 708.8	.2 .4 1.0 2.6 3.0 6.3 5.6 7.7 7.5	.3 .8 1.9 5.2 5.9 12.4 10.9 14.7 15.5 23.3	2.9 6.9 18.0 51.6 63.8 142.4 136.1 186.8 191.3 277.5	19.0 43.3 104.5 426.4 370.7 865.8 491.7 859.6 952.7 2 187.7	22.8 66.8 143.2 477.2 584.1 1 249.7 692.8 984.0 1 125.8 490.8	42.4 111.2 247.8 892.9 959.0 2 122.5 1 194.5 1 852.6 1 958.9 2 678.5	3.8 5.3 11.8 43.8 33.1 115.9 104.9 118.5 75.3	5.2 12.9 32.4 142.2 155.7 364.1 181.5 386.2 424.9
Covered by administrative records ²	E 9	129	.7	11.9	.4	.8	6.2	33.7	42.3	76.6	3.2	12.6

Note: For qualifications of data, see footnotes on table 1a. Data shown as a (D) are included in underscored figures above.

¹Payroll and sales data for some small single-unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at time data were tabulated. The following symbols are shown for those States where estimated data based on administrative records data account for 10 percent or more of figures shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 99 percent or more.

*Report forms were not mailed to small single-unit companies with up to 20 employees (cutoff varied by industry). Payroll and sales data for 1982 were obtained from administrative records supplied by other agencies of the Federal Government. Those data were then used in conjunction with industry averages to estimate the items shown. Data are also included in respective size classes shown.

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1982

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. Statistics for establishments with specialization ratios of less than 75 percent are included in total lines but are not shown as a separate class. In addition, data may not be shown for various reasons; e.g., to avoid disclosing data for individual companies. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes.]

Indus- try or			All emp	oloyees	Pro	oduction work	ers	Value			New
prod- uct class code	Industry or product class by percent of specialization	All estab- lish- ments (number)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	added by manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	capital expend- itures (million dollars)
2 812	Alkalles and chlorine: Entire industry Establishments with 75 percent specialization or more	51 41	7.6 4.2	215.7 113.0	5.0 2.8	9.8 5.5	134.9 71.2	728.8 469.2	856.3 611.0	1 570.5 1 073.1	134.4 106.8
28121	Chlorine, compressed or liquefied: Establishments with this product class primary Establishments with 75 percent specialization or more in class	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
28123	Sodium hydroxide (caustic soda): Establishments with this product class primary Establishments with 75 percent specialization or more in class	27	5.7 (D)	160.3 (D)	3.6 (D)	7.0 (D)	94.9 (D)	535.4	699.3 (D)	1 221.3 (D)	121.5 (D)
28125	Other alkalies: Establishments with this product class primary Establishments with 75 percent specialization or more in class	5 3	1.7 (D)	51.4 (D)	1.3 (D)	(D) 2.5 (D)	37.5 (D)	(D) 178.3 (D)	136.0 (D)	313.1 (D)	10.0 (D)
2813	Industrial gases: Entire industry	563 556	7.3 7.0	174.0 167.0	4.3 4.2	9.9 9.5	100.8 95.8	1 055.3 1 020.6	967.2 911.4	2 019.3 1 927.5	223.7 (D)
28132	Acetylene: Establishments with this product class primary Establishments with 75 percent specialization or more in class	125	.9	20.6	.7	1.4	14.2 8.5	47.3 26.1	58.8 37.4	107.7 63.7	27.8 (D)
28133	Carbon dioxide: Establishments with this product class primary Establishments with 75 percent specialization or more in class	49	.7	16.8	.3	.7	8.2 8.2	112.1	51.1 51.1	161.8	28.4
28135	Nitrogen: Establishments with this product class primary Establishments with 75 percent specialization or more in	181	2.4	61.2	1.5	3.8	35.2	382.4	377.2	757.7	95.3
	class	110	.6	13.7	.3	1.3	6.6	110.0	82.7	191.1	61.5

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1982—

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. Statistics for establishments with specialization ratios of less than 75 percent are included in total lines but are not shown as a separate class. In addition, data may not be shown for various reasons; e.g., to avoid disclosing data for individual companies. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes.]

	s reasons, e.g., to avoid disclosing data for individual compani	All employees Production workers					Ji terms, see ap	pendixes.j			
Indus- try or prod- uct	Industry or product class by percent of specialization	All estab- lish-		Payroll			Wages	Value added by manufac- ture	Cost of materials	Value of shipments	New capital expend- itures
class code		ments (number)	Number (1,000)	(million dollars)	Number (1,000)	Hours (millions)	(million dollars)	(million dollars)	(million dollars)	(million dollars)	(million dollars)
2813	Industrial gases—Con.										
2813 28136	Oxygen: Establishments with this product class primary	72	1.6	40.8	.9	2.0	23.0	312.4	289.0	599.5	46.4
	Establishments with 75 percent specialization or more in class	31	.3	7.4	.2	.5	4.7	58.0	57.7	115.1	11.5
28137											
28137	Other elemental, compressed, and liquefied gases, n.e.c.: Establishments with this product class primary	41	.9	22.0	.6	1.2	12.9	145.0	150.9	295.9	23.1
	Establishments with 75 percent specialization or more in class	30	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
2816	Inorganic pigments:										
	Entire industry Establishments with 75 percent specialization or more	106 90	11.2 8.5	271.3 206.6	6.8 5.4	13.3 10.3	148.6 115.6	723.0 565.1	892.8 685.7	1 630.0 1 267.6	128.9 110.2
00404											
28161	Titanium pigments: Establishments with this product class primary	14	4.6	121.9	2.7	5.4	65.4	399.8	486.0	883.6	42.3
	Establishments with 75 percent specialization or more in class	11	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
28162	Other white opaque pigments:										
	Other white opaque pigments: Establishments with this product class primary Establishments with 75 percent specialization or more in	12	1.2	25.1	.9	1.7	17.1	50.0	92.2	154.4	18.8
	class	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
28163	Chrome colors and other inorganic pigments:	40	5.4	1100	0.0		60.6	005.0	0000	505.7	00.5
	Establishments with this product class primary Establishments with 75 percent specialization or more in	48	5.1	118.9	3.0	5.7	62.6	265.0	296.8	565.7	66.5
	class	37	3.0	68.9	1.9	3.6	39.6	155.9	197.6	356.8	55.8
2819	Industrial Inorganic chemicals, n.e.c.: Entire industry	645	81.7	2 134.2	45.7	91.0	1 077.3	6 321.4	5 837.1	12 060.4	512.5
	Establishments with 75 percent specialization or more	582	43.1	1 095.1	27.3	54.2	640.3	3 162.5	4 277.3	7 352.2	458.0
28193	Sulfunc acid:	05		00.0	0.0		04.5	200.0	070.0	545.0	47.5
	Establishments with this product class primary Establishments with 75 percent specialization or more in	35	3.6	96.6	2.6	5.4	64.5	268.3	273.9	545.9 193.0	47.5 23.9
	class	26	.8	22.4	.6	1.2	14.8	87.6	104.3	193.0	23.9
28194	Inorganic acids, except nitric, sulfuric, and phosphoric: Establishments with this product class primary	14	1.5	39.0	1.0	2.0	25.4	101.5	152.0	248.2	22.0
	Establishments with 75 percent specialization or more in class	6	.3	7.8	.2	.5	5.1	38.3	33.3	71.0	1.0
		Ĭ		7.0							
28195	Aluminum oxide: Establishments with this product class primary	10	6.4	204.7	4.4	7.7	130.0	298.2	778.1	1 075.3	95.9
	Establishments with 75 percent specialization or more in class	7	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
28196	Other aluminum compounds:										
20100	Other aluminum compounds: Establishments with this product class primary Establishments with 75 percent specialization or more in	42	.6	13.6	.5	.9	8.9	51.7	76.7	128.3	5.1
	class	41	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
28197	Potassium and sodium compounds, n.e.c.: Establishments with this product class primary						25.5		770 7	4 000 0	40.0
	Establishments with 75 percent specialization or more in	60	5.7	147.7	3.6	7.2	85.5	484.6	773.7	1 260.6	49.6
	class	41	2.5	62.2	1.7	3.4	39.6	291.2	414.9	707.6	32.6
28198	Chemical catalytic preparations: Establishments with this product class primary	22	3.7	88.2	2.4	4.9	53.9	316.8	366.2	702.7	50.4
	Establishments with 75 percent specialization or more in class	17	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
		"	(0)	(D)	(0)	(0)	(5)	(5)	(5)	(5)	(5)
28199	Other inorganic chemicals, n.e.c.: Establishments with this product class primary	175	25.0	622.0	15.0	30.3	333.8	1 983.3	2 253.2	4 121.9	220.2
	Establishments with 75 percent specialization or more in class	137	17.5	426.4	10.5	21.4	233.8	1 299.5	1 561.2	2 748.6	161.4

Note: For qualifications of data, see footnotes on table 1a.

Table 5b. Industry-Product Analysis – Value of Shipments and Primary Product Shipments, Specialization and Coverage Ratios for the Industry: 1982 and Earlier Census Years

(An establishment is assigned to an industry based on shipment values of products representing largest amount considered primary to an industry. Frequently, establishment shipments comprise mixtures of products assigned to an industry (primary), those considered primary to other industries (secondary), and receipts for activities such as merchandising or contract work. Columns A-D show this product pattern for an industry, and column E shows primary product specialization ratio. The extent to which an industry's primary products are shipped by establishments classified in and out of an industry is shown in columns F-H and coverage ratio is shown in column 1. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			Valu	ue of shipmer	nts		Value	of primary	product ship	oments
Industry and product group code	Industry and census year	Total (million dollars)	Primary products (million dollars)	Secondary products (million dollars)	Miscel- laneous receipts (million dollars)	Primary product special- ization ratio Col. B÷ Col. B+C (percent)	Total made in all indus- tries (million dollars)	Made in this industry (million dollars)	indus-	Coverage ratio Col. B÷
		А	В	С	D	E	F	G	н	1
2812	Alkalies and chlorine	1 570.5 1 655.0 823.2	1 220.0 1 034.6 525.7	282.7 610.7 280.9	67.8 9.7 16.6	81 63 65	2 346.1 1 786.7 805.7	1 220.0 1 034.7 525.7	1 126.1 752.0 280.0	53 58 65
2813	Industrial gases	2 019.3 1 234.6 679.3	1 830.0 1 111.4 605.2	34.4 33.0 27.8	154.9 90.2 46.3	98 97 96	2 002.2 1 199.1 659.1	1 830.0 1 111.4 605.2	172.2 87.7 53.9	91 93 92
2816	Inorganic pigments19821977 1977	1 630.0 1 259.9 796.9	1 398.0 1 077.6 651.9	198.4 145.5 109.0	33.5 36.8 36.0	88 88 86	1 590.7 1 339.2 756.2	1 398.0 1 077.6 651.9	192.7 261.6 104.3	88 84 86
2819	Industrial inorganic chemicals, n.e.c. 1982. 1977. 1972. 1972.	12 060.4 8 615.7 3 833.3	7 438.0 5 312.7 2 388.8	698.0 770.9 291.0	3 924.4 2 532.1 1 153.5	91 87 89	9 698.2 6 920.3 3 008.8	7 438.0 5 312.7 2 388.8	2 260.2 1 607.6 620.0	77 77 79

Table 5c-1. Industry-Product Analysis—Shipments by Product Class and Industry: 1982

[Million dollars. Table shows where products of an industry (referred to as primary and listed in table 6a) are made and what products are made by establishments classified in an industry. Read down an industry column to find what products are produced in an industry. Only those product groups that have at least \$2 million in shipments from establishments classified in one of industries included in this chapter are shown. Read across to determine where products of industries in this chapter are produced. To extent that some of primary products are made in industries not included in this chapter, value of such shipments is shown in "Other industries" column. Specified "Other industries" are listed in table 5c-2 if they account for more than \$5 million of products primary to this chapter. For meaning of abbreviations and symbols, see explanatory text. For explanation of terms, see appendixes]

1982 product code	Product group, product class, and miscellaneous receipts	All industries	Alkalies and chlorine (SIC 2812)	Industrial gases (SIC 2813)	Inorganic pigments (SIC 2816)	Industrial inorganic chemicals, n.e.c (SIC 2819)	Other industries
	Total	(X) (X) (X) (X)	1 570.5 1 220.0 282.7 67.8	2 019.3 1 830.0 34.4 154.9	1 630.0 1 398.0 198.4 33.5	12 060.4 7 438.0 698.0 3 924.4	(X) (X) (X) (X)
2812- 28121 28123 28125 28120	Alkalles and chlorine Chlorine, compressed or liquefied Sodium hydroxide (caustic soda) Other alkalies Alkalies and chlorine, n.s.k.	2 346.1 440.8 1 584.2 294.0 27.1	1 22 0.0 246.1 (D) (D) (D)	-	(D) (D) (D) (D)	104.1 22.6 (D) (D)	(D) (D) 767.8 61.5 (D)
2813- 28132 28133 28135 28136 28137 28130	Industrial gases Acetylene Carbon dioxide Nitrogen Oxygen Other elemental, compressed, and liquefied gases, n.e.c.	2 002.2 136.0 207.5 632.0 578.3 376.5 71.9	(D) - - - (D)	1 830.0 84.4 170.4 (D) (D) 308.8 (D)	(D) - (D) - (D)	9.9 (D) - (D) (D)	(D) (D) (D) (D) (D) 59.9 (D)
2816- 28161 28162 28163 28160	Inorganic pigments	1 590.7 845.8 189.3 529.3 26.3		- -	1 398.0 (D) 141.5 415.9 (D)	39.2 (D) (D) 24.7	153.5 (D) (D) 88.7 (D)
2819- 28193 28194 28195 28196 28197 28198 28199 28190	Industrial Inorganic chemicals, n.e.c. Sulfuric acid Inorganic acids, except nitric, sulfuric, and phosphoric Aluminum oxide Other aluminum compounds Potassium and sodium compounds, n.e.c. Chemical catalytic preparations Other inorganic chemicals, n.e.c. Industrial inorganic chemicals, n.e.c., n.s.k.	586.0 478.6 844.2 376.8 1 462.8 676.5 4 790.7	(D) .2 24.1 (D) - 61.8 - 40.7 (D)		(D) 13.1 - - (D) (D) 52.8 (D)	7 438.0 391.9 182.9 (D) 312.0 1 093.7 604.4 3 557.1 (D)	2 040.3 180.9 271.6 (D) 64.8 (D) (D) 1 140.1

Table 5c-1. Industry-Product Analysis—Shipments by Product Class and Industry: 1982—Con.

(Million dollars. Table shows where products of an industry (referred to as primary and listed in table 6a) are made and what products are made by establishments classified in an industry. Read down an industry column to find what products are produced in an industry. Only those product groups that have at least \$2 million in shipments from establishments classified in one of industries included in this chapter are shown. Read across to determine where products of industries in this chapter are produced. To extent that some of primary products are made in industries not included in this chapter, value of such shipments is shown in "Other industries" column. Specified "Other industries" are listed in table 5c-2 if they account for more than \$5 million of products primary to this chapter. For meaning of abbreviations and symbols, see explanatory text. For explanation of terms, see appendixes]

1982 product code	Product group, product class, and miscellaneous receipts	All industries	Alkalies and chlorine (SIC 2812)	Industrial gases (SIC 2813)	Inorganic pigments (SIC 2816)	Industrial inorganic chemicals, n.e.c (SIC 2819)	Other industries
	OTHER SHIPMENTS BY FOUR-DIGIT PRODUCT GROUP						
1321- 1411- 2821- 2841- 2842-	Natural gas liquids	(X) (X) (X) (X)	12.4 (D)	-	(D) (D)	(D) (D) (D) 13.1	(X) (X) (X) (X) (X)
2843- 2851- 2865- 2869- 2873-	Surface active agents Paints and allied products Cyclic crudes and intermediates Industrial organic chemicals, n.e.c. Nitrogenous fertilizers	(X)	- (D) 81.9 14.1	- - - (D)	(D) (D) (D) (D)	(D) - 36.1 119.9 44.6	(X) (X) (X) (X) (X)
2874- 2879- 2899- 2999- 3274-	Phosphatic fertilizers	(X)	(D) (D) -	- - (D) (D)	2.0 (D)	99.0 9.0 19.8 - (D)	(X) (X) (X) (X) (X)
3275- 3291- 3295- 3313- 3331-	Gypsum products	(X) (X) (X) (X) (X)	= =	- - - -	(D) (D) (D)	(D) (D) (D) (D)	(X) (X) (X) (X)
3341- 3399- 3443- 3564- 3728-	Secondary nonferrous metals	(X) (X) (X) (X) (X)	= = = = = = = = = = = = = = = = = = = =	-	(D) - - - -	(D) (D) (D) (D) (D)	(X) (X) (X) (X) (X)
	MISCELLANEOUS RECEIPTS						
93000 00 99980 13 99980 41 99980 98 99980 00 99989 00	Receipts for work done for others on their materials Sales of scrap and refuse Receipts for research and development work Other miscellaneous receipts, including receipts for repair work, etc. Miscellaneous receipts, n.s.k. Sales of products bought and resold without further manufacture,	(X) (X) (X) (X) (X)	(D) .1 - (D)	(D) (D) - 41.5 (D)	2.3 (D) (D)	3 480.6 (D) (D) (D) (D)	(X) (X) (X) (X)
55555 00	processing, or assembly at establishment	(X)	47.2	103.7	29.6	244.2	(X)

Table 5c-2. Industry-Product Analysis—Other Industries With Shipments of Primary Products: 1982

Million dollars. Table is a continuation of table 5c-1 and shows where products of industries in this chapter (referred to as primary products and listed in table 6a) are made. To extent that some of primary products are made in industries in included in this chapter, value of such shipments is shown in "Other industries" column of table 5c-1. Specified "Other industries" and industries are made in industries and industries are made in industries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes)

1982 product code	Other industries	Value	1982 product code	Other industries	Value
2812-	ALKALIES AND CHLORINE 2611 Pulp mills 2821 Plastics materials and resins 2841 Soap and other detergents 2865 Cyclic crudes and intermediates 2869 Industrial organic chemicals, n.e.c. 2899 Chemical preparations, n.e.c. 2911 Petroleum refining	(D) (D) (D) (D) 801.3 (D) (D)	2819-	INDUSTRIAL INORGANIC CHEMICALS, N.E.C. 1321 Natural gas liquids 1474 Potash, soda, and borate minerals 2821 Plastics materials and resins 2823 Cellulosic manmade fibers 2833 Medicinals and botanicals 2834 Pharmaceutical preparations 2841 Soap and other detergents 2844 Toilet preparations 2845 Cyclic crudes and intermediates 2869 Industrial organic chemicals, n.e.c.	100.6 (D) 27.7 (D) (D) 6.1 (D) (D) 162.5
2813-	INDUSTRIAL GASES 1321 Natural gas liquids	(D) (D) 64.4 25.1 20.3		2873 Nitrogenous fertilizers	55.6 127.2 67.8 92.1 240.1
2816-	INORGANIC PIGMENTS 2865 Cyclic crudes and intermediates 2869 Industrial organic chemicals, n.e.c. 2899 Chemical preparations, n.e.c. 3333 Primary zinc. 3341 Secondary nonferrous metals	(D) 44.8 (D) (D) (D)		1 Primary copper 1 3333 Primary zinc	

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1982 and 1977

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendix. For meaning of abbreviations and symbols, see introductory text]

520.0 520.0 53 510.3 8 32.7 7 477.6	Product s		Number of						
(million dollars) 1 786.7 5 20.0 5 10.3 8 32.7 7 477.6				hipments1	Product st		Number of		1000
(million dollars) 1 786.7 5 20.0 5 10.3 8 32.7 7 477.6		Ourseller of	companies with			Ownstitut of	companies with	Product	1982 product code
520.0 510.3 8 32.7 7 477.6 (1) 997.0	Quantity ²	Quantity of production for all purposes	shipments of \$100,000 or more	Value (million dollars)	Quantity ²	Quantity of production for all purposes	shipments of \$100,000 or more		0000
520.0 510.3 8 32.7 7 477.6 (1) 997.0								ALKALIES AND CHLORINE	
510.3 8 32.7 7 477.6	(X)	(X)	(NA)	2 346.1	(X)	(X)	(NA)	Total	2812
32.7 7 477.6 3) 997.0	(X)	(X)	26	440.8	(X)	(X)	24	Chlorine, compressed or liquefied: Chlorine, compressed or liquefied: As reported in the census of manufactures	28121 — 28121 00
997.0	(X)	(X)	(NA)	453.0	(X)	(X)	(NA)	As reported in the census of manufactures As reported in Current Industrial Report MA-28A, Inorganic Chemicals Gas 1,000 s	28121 11
	505.8 4 828.7	³ 10 573.0 6 416.6	(NA) (NA)	71.0 382.0	852.0 4 480.0	³ 9 176.1 7 052.5	(NA) (NA)	Liquiddo	28121 15
987.0	(X)	(×)	26	1 584.2	(X)	(×)	24	Sodium hydroxide (caustic soda): Sodium hydroxide (caustic soda): As reported in the census of manufactures As reported in Current Industrial Report MA-28A,	28123 — 28123 00
	(X)	(X)	(NA)	1 574.4	(X)	(X)	(NA)	Sodium hydroxide (all processes) (100% NaOH)1,000 s	28123 50
76.5 2 827.0	7 252.2 339.0	411 000.5 859.5 9 783.1 353.4	(NA) (NA) (NA) (NA)	(X) 38.3 1 417.4 118.7	(X) 185.4 7 511.6 304.0	49 384.6 320.3 8 740.5 292.1	(NA) (NA) (NA) (NA)	68 through 74% liquid ⁵	28123 61 28123 65 28123 67
263.0	m	m	14	294.0	(X)	(X)	14	Other alkalies: Other alkalies: As reported in the census of manufactures	28125 — 28125 00
	(x)	(X)	(NA)	288.4	(X)	(×)	(NA)	As reported in Current Industrial Report MA-28A, Inorganic Chemicals	
(D)	(D)	(D)	(NA)	60.1	147.5	209.0	(NA)	Liquid 1 000 s	28125 21
			(NA) (NA)	(D) 120.2	(D) 325.7	(D) 327.5	(NA) (NA)	Solid do_ Finished sodium bicarbonate (58% Na,0) do_ Other alkalies, not specified above, including soda ash, potassium carbonate, sal soda, modified sodas, etc.,	28125 23 28125 30 28125 90
15.1	(X) (X)	(X) (X)	(NA) (NA)	(D)	(X) (X)	(X) (X)	(NA) (NA)	excluding alkaline detergents Other alkalies, n.s.k.	28125 99
2.2	(X)	(X)	(NA)	20.0	(X)	(X)	(NA)	Alkalies and chlorines, n.s.k., typically for establishments with 5 employees or more (see note)Alkalies and chlorines. n.s.k. tvoically for establishments with	
4.5	(X)	(X)	(NA)	7.1	(X)	(X)	(NA)	less than 5 employees (see note)	
-								INDUSTRIAL GASES ⁷	
1 199.1	. (X)	(X)	(NA)	2 002.2	(X)	(X)	(NA)	Total	2813
								Acetylene: Acetylene:	28132 28132 00
	(X)	(X)	31	136.0	(X)	(X)	37	As reported in the census of manufactures	
								Produced for compression, including cylinder and	28132 11
	2 534.0	4 676.0		64.4	1 273.0	2 553.0		pipeline Produced for pipeline shipment (excluding that shipped to be compressed) and for consumption in this plant	28132 21
								Carbon dioxide:	28133
	(X)	(X)	34	207.5	(X)	(X)	40	Carbon diovide:	28133 00
								Gas1,000 s	28133 01
	347.3	363.1	(NA)	154.4 37.8	3 374.6 344.1	3 475.4 344.3	(NA) (NA)	Liquiddo Solid (dry ice)do	28133 02 28133 31
								Nitrogen:	28135 28135 00
	(X)	(X)	15	632.0	(X)	(X)	21	As reported in the census of manufactures ¹⁰ As reported in Current Industrial Report MA-28C.	
		327 661.0	(NA)	619.5			(NA)	Gas:	28135 11
	204 029.0 (X)	204 958.0	(NA) (NA)	260.4 (X)	308 035.0 (X)	31 812.0	(NA)	Liquia:	28135 13
	6 511.0	6 459.0	(NA)	12.9	8 631.0	8 631.0	(NA)	Produced for bulk delivery shipment to pipeline or to	28135 21
							(NA)	Produced for consumption in this plant do Liquid and gas produced for cylinder and bulk delivery shipment do	28135 23 28135 41
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	(D) (D) (X) (X) (X) (X) (X) (X) (X) (X) (X) (X	(D) (D) (X) (X) (X) (X) (X) (X) (X) (X) (X) (X	(NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)	60.1 (D) 120.2 (D) 20.0 7.1 20.0 7.1 2 002.2 136.0 155.3 90.9 64.4 207.5 219.6 27.4 154.4 37.8 632.0 619.5 260.4 (X)	147.5 (D) 325.7 (X) (X) (X) (X) (X) 2 805.0 1 273.0 (X) 2 370.1 3 374.6 344.1 (X) 447 437.0 308 035.0 (X)	209.0 (D) 327.5 (X)	(NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)	Other alkalies: As reported in the census of manufactures As reported in Current Industrial Report MA-28A, Inorganic Chemicals. Potassium hydroxide (caustic potash) (88 through 92% KOH): Liquid	28125 00 28125 21 28125 30 28125 99 28120 00 28120 02 28132 — 28132 — 28132 — 28132 21 28133 — 28133 01 28133 01 28133 01 28133 02 28133 01 28133 02 28133 1 28135 — 28135 21 28135 13

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1982 and 1977—Con.

[includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendix. For meaning of abbreviations and symbols, see introductory text]

- Chapman	an appendix. For meaning or approvidence and composition of the second control of the se		19	82			19	177		
1982		Number of		Product shipments ¹		Number of		Product si	Product shipments ¹	
product code	Product	companies with shipments	Quantity of			companies with shipments	Quantity of			
	·	\$100,000 or more	production for all purposes	Quantity ²	Value (million dollars)	\$100,000 or more	production for all purposes	Quantity ²	Value (million dollars)	
	INDUSTRIAL GASES?—Con.	or more	puipoddo	douning	dollarsy	or more	purposes	quantity	uonars)	
20126										
28136 — 28136 00	Oxygen: Oxygen: As reported in the census of manufactures As reported in Current Industrial Report MA-28C,	29	(X)	(×)	578.3	21	(×)	(X)	375.1	
28136 11	Industrial Gases ¹⁰ mil cu π	(NA) (NA)	348 814.0 253 284.0	322 165.0 253 663.0	600.6 377.9	(NA) (NA)	392 427.0 270 595.0	340 471.0 270 595.0	354.1 202.4	
28136 21	Gas produced for pipeline shipment	(NA)	(12)	(12)	(12)	(NA)	7 443.0	7 443.0	11.6	
28136 31 28136 41	Liquid and gas: Produced for cylinder and bulk delivery shipment do Produced for consumption in this plant do	(NA) (NA)	1268 402.0 27 128.0	¹² 68 502.0 (X)	¹² 222.7 (X)	(NA) (NA)	62 408.0 51 981.0	62 433.0 (X)	140.2 (X)	
28137	Other elemental gases and compressed and liquefied gases,									
28137 00	n.e.c.: Other elemental gases and compressed and liquefied gases, n.e.c. (includes argon and hydrogen):									
	As reported in the census of manufacturesAs reported in Current Industrial Report MA-28C,	49 (NA)	(X)	(X)	376.5 352.8	44 (NA)	(X)	(X)	268.0 226.8	
28137 11 28137 15	Industrial Gases	(NA)	(X)	(X) (X)	(¹³)	(NA)	(X)	(X) (X)	(¹³)	
	delivery and pipeline shipment, and for consumption in this plant Hydrogen, liquid and gas 14:	(NA)	7 368.0	7 370.0	120.8	(NA)	5 922.0	5 914.0	72.6	
28137 21 28137 31	Produced for cylinder and bulk delivery shipment do	(NA)	10 271.0	10 232.0	84.5	(NA)	9 206.0	9 206.0	57.8	
28137 41 28137 98	USE do	(NA) (NA)	30 925.0 46 935.0	30 888.0 (X)	79.2 (X)	(NA) (NA)	26 536.0 49 017.0	25 959.0 (X)	36.9 (X)	
	Other industrial gases, n.e.c., including nitrous oxide, carbon dioxide produced and transferred for further processing, and helium ¹⁰ . Industrial gases, n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	(×)	1368.3	(NA)	(X)	(X)	1359.6	
28130 00 28130 02	employees or more (see note)Industrial gases, n.s.k., typically for establishments with less	(NA)	(X)	(X)	56.4	(NA)	(X)	(X)	16.0	
	Industrial gases, n.s.k., typically for establishments with less than 10 employees (see note)	(NA)	(X)	(X)	15.5	(NA)	(X)	(X)	30.4	
	INORGANIC PIGMENTS									
2816	Total	(NA)	(X)	(X)	1 590.7	(NA)	(X)	(X)	1 339.2	
28161 — 28161 00	Titanium pigments: Titanium pigments, composite and pure (100% TiO ₃): As reported in the census of manufactures1,000 s									
	As reported in Current Industrial Report MA-28A,	13	(X)	(X)	845.8	12	743.6 687.1	752.6 696.6	627.1 602.3	
28162	Inorganic Chemicalsdo Other white opaque pigments	(NA) (NA)	659.7 (X)	659.0 (X)	830.2 189.3	(NA) (NA)	(X)	(X)	204.8	
28162 13	Other white opaque pigments		6.6	6.6	7.9	3	18.4	10.4	9.4	
28162 24 28162 98	Zinc oxide pigments do	10	129.3	128.6	110.7	9	′236.1	′231.8	′179.8	
28162 00	lithopone, and pure zinc sulfide do Other white opaque pigments, n.s.k.	9 (NA)	(S) (X)	(S) (X)	69.0 1.7	(NA)	14.6 (X)	13.7 (X)	15.1 .4	
28163 — 28163 10	Chrome colors and other inorganic pigmentsChrome colors:	(NA)	(X)	(X)	529.3	(NA)	(X)	(X)	′485.0	
	As reported in the census of manufactures As reported in Current Industrial Report MA-28A, Ingranic Chemicals	13 (NA)	(X) (X)	(X) (X)	103.2 104.6	13 (NA)	(X) (X)	(X) (X)	100.2 103.4	
28163 13	Inorganic Chemicals Chrome oxide green (C.P.) tons	(NA)	4.3	4.0	10.3	(NA)	8.8	6.4	12.2	
28163 15 28163 17 28163 18	Chrome yellow and orange (C.P.)	(NA) (NA) (NA)	20.4 6.6 (D)	21.0 6.2 (D)	43.8 20.3 (D)	(NA) (NA) (NA)	35.2 14.0 (D)	32.5 13.2 (D)	49.7 28.2 4.6	
28163 19 28163 21 28163 27	Chrome yellow and orange (C.P.) do	(NA) (NA)	6.6 (D) (D) (X)	6.2 (D) (D) (X)	(D) (D)	(NA) (NA)	(D) (X)	(D) (D) (X)	8.7	
20103 27	tons	5	(S)	51.1	32.8	4	117.1	118.7	37.5	
28163 31	Color pigments other than chrome colors and lakes and toners: Iron oxide pigments	11	(S)	(S)	137.6	8	113.6	110.8	84.9	
28163 41	Iron oxide pigments do Colored lead pigments: Red lead do	3	000	(D)	(D) (D)	6	′17.2	′17.3	14.5	
28163 45 28163 88	Lithargedo Carbon blacks (bone and lamp), excluding furnace and	5	(D) 4.6	(D) **5.0	(D) 3.3	11 5	′131.6 13.3	'126.6 12.0	'91.1 7.4	
28163 89 28163 91	Cadmium sulfide pigments do Ceramic colors do All other color pigments, including ultramarine blue (excluding organic pigments, lakes, and toners):	11	1.8 (S)	*2.9 (S)	7.0 47.3	4 9	4.3 55.5	4.3 49.0	8.1 55.0	
28163 95	An one: coor pigments, including ditramanne blue (excluding organic pigments, lakes, and toners): Containing lead	5	(S)	(S)	27.2]- (NA)	(S)	(S)	81.3	
28163 97 28163 00 28160 00	(excluding organic pignerits, takes, and toners): Containing lead do Not containing lead do Chrome colors and other inorganic pigments, n.s.k. Inorganic pigments, n.s.k., typically for establishments with 10	11 (NA)	(S) (S) (X)	(S) (S) (X)	94.2 32.7	(NA)	(S)	(X)	5.0	
28160 00	employees of more (see note)	(NA)	(X)	(X)	16.9	(NA)	(X)	(X)	3.5	
	less than 10 employees (see note	(NA)	(X)	(X)	9.4	l (NA)	(X)	(X) I	18.9	

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1982 and 1977—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendix. For meaning of abbreviations and symbols, see introductory text]

		1982				1977			
1982 product code	Product	Number of		Product shipments ¹		Number of		Product shipments ¹	
		companies with shipments of \$100,000 or more	Ouantity of production for all purposes	Ouantity ²	Value (million dollars)	companies with shipments of \$100,000 or more	Ouantity of production for all purposes	Ouantity ²	Value (million dollars)
	INDUSTRIAL INORGANIC CHEMICALS, N.E.C.								
2819	Total	(NA)	(X)	(X)	9 698.2	(NA)	(X)	(X)	6 920.3
28193 — 28193 00	Sulfuric acid: Sulfuric acid: As reported in the census of manufactures As reported in Current Industrial Report MA-28B, Sulfuric Acid 1,000 s	56	(X)	(X)	586.0	52	(X)	(X)	427.1
	Acid ¹⁶ 1,000 s tons	(NA)	33 233.3	11 301.5	605.8	(NA)	38 336.7	13 106.0	413.0
28193 11 28193 15	Oleum less than 40% do	(NA) (NA)	1 184.2 60.1	882.3 (D) (D)	57.6 (D) (D)	(NA) (NA)	1 749.7 (D) (D)	1 092.8 (D)	41.4 (D)
28193 17 28193 31	Oleum 40% do Oleum more than 40% do Other than oleum grades ¹⁷ do	(NA) (NA)	182.4 31 806.6	10 483.8	(D) 544.2	(NA) (NA)	(D) 36 247.4	(D) (D) ¹⁶ 11 853.7	(D) (D) 361.4
28194 — 28194 00	Inorganic acids, except nitric, sulfuric, and phosphoric: Inorganic acids, except nitric, sulfuric, and phosphoric: As reported in the census of manufactures	53	(X)	(X)	478.6	58	(X)	(X)	364.4
0040444	As reported in Current Industrial Report MA-28A, Inorganic Chemicals Boric (boracic) (100% H ₂ BO ₂)1,000 s	(NA)	(X)	(X)	474.5	(NA)	(X)	(X)	365.8
28194 11	Hydrochloric acid, including aphydrous (100% HCI \18)	(NA)	(D)	(D)	(D)	(NA)	176.6	155.7	45.0
28194 41 28194 45	From salt and acid do_ From chlorine and hydrogen do_ Byproduct and other do_ Hydrocyanic, including anhydrous (100% HCN) do_	(NA) (NA)	87.5 241.4	(D) (D)	(D) _(D)	(NA) (NA)	97.7 95.1	81.1 60.1	10.1 6.9
28194 47 28194 51	Produced and withdrawn from system:	(NA) (NA)	2 121.5 179.4	582.0 55.8	71.1 32.6	(NA) (NA)	2 475.7 197.9	795.1 55.6	92.7 26.8
28194 61 28194 65 28194 67	Anhydrous do_ Technical (aqueous) do_ Mixed (sulfuric and nitric) do_ Other inorganic acids, n.e.c.	(NA) (NA) (NA)	124.4 11.2 85.4	114.8 10.3 38.9	139.6 13.0 7.1	(NA) (NA) (NA) (NA)	171.3 18.8 172.4	115.1 18.1 88.0	73.2 13.3 12.3 85.5
28194 98 28195 28195 00	Aluminum oxide: Aluminum oxide: except natural alumina (100% ALO):	(NA)	(X)	(X)	93.6	(NA)	(X)	(X)	85.5
	As reported in the census of manufactures As reported in Current Industrial Report MA-28A, Inorganic Chemicals	7	(X)	(X)	844.2	6	(X)	(X)	827.3
28196	tons	(NA)	3 587.8	3 601.2	840.5	(NA)	5 948.3	5 745.1	827.5
28196 00	Other aluminum compounds: Other aluminum compounds: As reported in the census of manufactures As reported in Current Industrial Report MA-28A,	28	(X)	(×)	376.8	22	(X)	(X)	312.3
	Inorganic Chemicals	(NA)	(X)	(X)	371.0	(NA)	(X)	(X)	321.0
28196 13	Crionae (100% AICl ₃): Liquid and crystal1,000 s tons	(NA)	(D)	(D)	(D)	(NA)	21.0	(D)	(19)
28196 17 28196 25	Anhydrous do_ Hydroxide, trihydrate (100% Al,O ₃ .3H,O) do_	(NA) (NA)	(D) 35.2 519.0	(D) (D) 518.2	(D) (D) 111.9	(NA) (NA) (NA)	45.5 607.3	28.1 576.6	19.3 88.4
28196 27 28196 51	1,000 s 1,00	(NA) (NA)	84.2 1 153.6	84.0 1 077.3	61.2 136.2	(NA) (NA)	148.5 ²⁰ 1 254.7	150.2	64.0 96.8
28196 55 28196 71	Iron-free do Other inorganic aluminum compounds	(NA) (NA)	77.2 (X)	61.1 (X)	7.3 33.5	(NA) (NA)	123.0 (X)	116.9 (X)	7.8 ¹⁹ 44.6
28197	Potassium and sodium compounds, except bleaches, alkalies, and alums:								
28197 00	Potassium and sodium compounds, except bleaches, alkalies, and alums:								
	As reported in the census of manufactures As reported in Current Industrial Report MA-28A,	70 (NA)	(X)	(X)	1 462.8	68	(X)	(X)	1 102.8
28197 13	Inorganic Chemicals ²¹ 1,000 s lodide (100% KI) 1,000 s tons	(NA)	(X) .9	(X) .9	2 026.1	(NA) (NA)	(X) .8	(X)	1 410.4 4.3
28197 16 28197 18 28197 17	Sulfate (100% K,SO ₄) do_ Tetrapotassium pyrophosphate (100% K,P,O ₂) do_ Other potassium salts and compounds, n.e.c. Sodium (metal) (100% Na) 1,000 s	(NA) (NA) (NA)	354.9 17.5	368.4 18.4	58.5 16.6	(NA) (NA)	494.0 41.0	503.0 39.1	48.4 25.0
28197 21	Sodium (metal) (100% Na)1,000 s	(NA) (NA)	(X) 103.0	(X) 81.1	141.1 97.5	(NA) (NA)	(X) 158.8	(X) 108.6	142.5 62.6
28197 27	Sodium compounds, n.e.c.:	(NA)	290.9	280.1	100.7	(NA)	251.1	236.4	70.9
28197 29 28197 30	Chlorate (100% NaClO ₃)	(NA) (NA)	68.1 (D)	68.1 (D)	21.7 (D)	(NA) (NA)	19.6 63.6	20.0 (D)	5.3 (D)
28197 32 28197 33 28197 34	Monobasic (100% NaH,PO,) do_ Dibasic (100% Na,HPO,) do_ Tribasic (100% Na,HPO,)	(NA) (NA)	(D) 2224.2	(D) 19.7	(D) 16.1	(NA) (NA)	²² 47.4 ²² 31.0	29.6 20.0	12.3 9.4 21.8
28197 35 28197 36	Tribasic (100% Na,PO,) do Tetrabasic (pyro) (100% Na,P,O,) do Meta (100% NaPO,) do do	(NA) (NA) (NA)	53.2 36.7 46.2	55.3 36.0 48.7	31.6 23.9 43.1	(NA) (NA) (NA)	64.8 40.6 65.4	65.1 38.7 62.7	21.8 16.9 32.3
28197 37 28197 38 28197 39	Acid pyro (100% Na,H,P,C ₁) do Tripoly (100% Na,P,O, ⁹) do Other sodium phosphates	(NA) (NA)	25.9 650.6	26.0 633.8	23.6 429.0	(NA) (NA) (NA)	29.0 717.4	28.4 705.0	15.3 293.3 (²³)
28197 41	Other solutin prosprates Silicates: Soluble silicate glass (water glass), solid and liquid (anhydrous)1,000 s	(NA)	(X)	(X)	(23)	(NA)	(X)	(X)	(23)
28197 42	Metasilicate pentahydrate tons	(NA)	²⁴ 664.1	472.2	123.5	(NA)	23760.0	565.4	107.6
28197 44	(100% Na,SiO,,5H,O) do_ Metasilicate anhydrous (100% Na,SiO,) do_	(NA) (NA)	48.2 63.8	47.4 68.3	17.7 31.6	(NA)	174.7	149.4	34.1

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1982 and 1977—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry (from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shirments For meaning of abbreviations and symbols, see introductory text.

		1982			1977				
1982 product code	Product	Number of	Product shipments		ipments1	Number of		Product shipments ¹	
		companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity ²	Value (million dollars)	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity ²	Value (million dollars)
	INDUSTRIAL INORGANIC CHEMICALS, N.E.C.— Con.								
28197 — 28197 00	Potassium and sodium compounds, except bleaches, alkalies, and alums—Con. Potassium and sodium compounds, except bleaches, alkalies, and alums—Con. As reported in Current Industrial Report MA-28A, lnorganic Chemicals ²¹ —Con. Sodium compounds, n.e.c.—Con. Silicates—Con.								
28197 45	Orthosilicate (100% Na ₄ SiO ₄) 1,000 s	(NA)	(D)	(D)	(D)	(NA) (NA)	33.0	34.2	8.4
28197 47 28197 51	Sequisilicate (100% Na,SiO,.5H ₂ O)	(NA) (NA)	(D) (D) 29.9	(D) (D) 27.9	(D) (D) 8.1	(NA) (NA)	(X) 59.1	(X) 56.9	(²³) 7.9
28197 61 28197 66	High purity (100% Na₃SO.) do Lower purity (100% Na₃SO.) and Glauber's (100%	(NA)	400.5	401.3	36.5	(NA)	522.0	510.7	28.9
28197 84 28197 85 28197 87	High purity (100% Na,SO ₂)	(NA) (NA) (NA) (NA)	463.0 98.3 (D) (X)	503.5 96.6 (D) (X)	41.0 24.6 (D) ²³ 633.2	(NA) (NA) (NA) (NA)	676.8 (D) (D) (X)	645.0 (D) (D) (X)	28.0 20.4 (D) ²³ 330.5
28198 — 28198 00	Chemical catalytic preparations: Chemical catalytic preparations: As reported in the census of manufactures As reported in Current Industrial Report MA-28A, Inorganic Chemicals	30 (NA)	(X) (X)	(X) (X)	676.5 660.9	37 (NA)	(X) (X)	(X) (X)	398.4 392.8
28199 28199 00	Other inorganic chemicals, n.e.c.: Other inorganic chemicals, n.e.c.: As reported in the census of manufactures As reported in Current Industrial Report MA-28A,	217	(X)	(X)	4 790.7	(NA)	(X)	(X)	3 375.3
28199 01	Inorganic Chemicals Reagent and high purity grades of inorganic chemicals refined from purchased technical grades	(NA)	(X)	(X)	4 852.5	(NA)	(X)	(X)	2 741.6
28199 02	Antimony compounds, excluding pigment grades Banum compounds:	(NA) (NA)	(X) (X)	(X) (X)	58.1 17.4	(NA) (NA)	(X) (X)	(X) (X)	42.6 (D)
28199 04	Carbonate (precipitated) (100% BaCO ₃)1,000 s tons	(NA)	(D)	17.6	(D) 18.2	(NA)	35.5	35.8	10.7
28199 06 28199 08 28199 10	Other banum compounds Bismuth compounds Bromine (isolated) (100% Br)	(NA) (NA)	(X) (X)	(X) (X)	(D)	(NA) (NA)	(X) (X)	(X) (X)	17.4 2.2
28199 11	tons Cadmium compounds Calcium compounds:	(NA) (NA)	166.2 (X)	49.6 (X)	24.5 6.6	(NA) (NA)	163.8 (X)	57.2 (X)	23.7 9.3
28199 12	Carbide (commercial)1,000 s	(NA)	192.5	201.8	78.5	(NA) (NA)	251.6	239.4	56.5
28199 13 28199 14	Carbonate (precipitated) (100% CaCO ₃)	(NA) (NA)	212.7 1 016.7	(D) (D)	(D) (D)	(NA) (NA)	175.2 (D)	(D) (D)	(D) (D)
28199 18 28199 19 28199 21 28199 23	Monobasic (100% CaH ₄ (PO ₄); do_ Dibasic, except fertilizer grades (100% CaHPO ₄) do_ Tribasic, (100% Ca ₄ (PO ₄)), do_ Other inorganic calcium compounds Carbon, activated, excluding reactivated carbon: Granular carbons 1,000 s	(NA) (NA) (NA) (NA)	67.9 795.1 351.8 (X)	62.6 775.2 348.7 (X)	34.7 218.5 179.3 213.0	(NA) (NA) (NA) (NA)	(X) 699.3 (X) (X)	666.1 (X) (X)	(D) 118.0 (D) 115.1
28199 25 28199 27	Granular carbons	(NA) (NA)	53.3 54.5	52.6 53.4	84.5 51.7	(NA)	87.6	84.0	65.9
28199 33	Chromium compounds: Sodium bichromate and chromate (hydrous) do Other chromium compounds including potassium	(NA)	123.0	(D)	(D)	(NA)	156.8	100.6	56.4
28199 34	bichromate and excluding chrome colors Copper compounds:	(NA)	(X)	(X)	68.5	(NA)	(X)	(X)	11.8
28199 35 28199 37	Cuprous oxide (100% Cu ₂ O)1,000 s tons Other copper compounds	(NA) (NA)	4.9 (X)	4.8 (X)	10.9 38.1	(NA) (NA)	3.5 (X)	3.5 (X)	5.8 31.7
28199 39 28199 40	Other copper compounds	(NA) (NA)	²⁵ 108.4 (D)	93.7 (D)	98.3 (D)	(NA) (NA)	²⁵ 93.7 (S)	81.5 (S)	63.0 1.6
28199 42	Iron compounds: Ferric chloride (100% FeCl ₃)1,000 s		124.4	123.8	23.6	(NA)	81.0	81.2	10.0
28199 44 28199 46	Other iron compounds Magnesium compounds Manganese compounds Mercury and compounds	(NA) (NA) (NA)	(X) (X) (X) (X)	(X) (X) (X)	13.6 93.4	(NA) (NA)	(X) (X) (X)	(X) (X) (X)	8.0 78.1
28199 52 28199 53	Manganese compounds	(NA) (NA)	(X) 331.7	(X) 331.7	52.6 1.8	(NA) (NA)	(X) 555.6	(X) 484.9	43.4
28199 55	Mercury and compounds: Mercury, redistilled	(NA)	(X) (X)	(X) (X)	(D) 23.9	(NA) (NA)	(X) 7.0	(X) (D)	1.2 12.6
28199 57 28199 58	Phosphorus, elemental (technical)1,000 s	(NA)							
28199 60 28199 61	Oxychloride (100% POCL)	(NA) (NA) (NA)	361.2 23.3 65.5	360.5 8.8 53.2	489.2 6.6 43.9	(NA) (NA) (NA)	430.3 35.6 79.2	423.6 16.9 67.3	461.0 11.9 44.5
28199 63 28199 64 28199 65	Pentasuffide (100% P,S ₃) do. Trichloride (chloride) (100% PCI ₃) do. Other phosphorus compounds Rare earth compounds	(NA) (NA)	82.0 (X) (X)	45.6 (X)	29.0 (D) 26.2	(NA) (NA) (NA)	94.7 (X) (X)	51.3 (X) (X)	33.2 (²⁶) 18.6
28199 67 28199 73		(NA) (NA) (NA)	(X) (X)	(X) (X) (X)	(D) (D)	(NA) (NA)	(X) (X)	(X) (X)	18.6 (D) 62.5 133.8
28199 73 28199 74	Silver compounds	(NA) (NA)	(x) 4 404.0	(X) 4 344.0	(D) 425.2	(NA) (NA)	3 567.0	3 570.0	

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1982 and 1977—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendix. For meaning of abbreviations and symbols, see introductory text]

			1982				1977			
1982 product code		Number of companies	Quantity of production for all purposes	Product shipments ¹		Number of companies		Product shipments ¹		
	Product	with shipments of \$100,000 or more		Quantity ²	Value (million dollars)	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity ²	Value (million dollars)	
	INDUSTRIAL INORGANIC CHEMICALS, N.E.C.— Con.									
28199 28199 00	Other inorganic chemicals, n.e.c — Con. Other inorganic chemicals, n.e.c — Con As reported in Current Industrial Report MA-28A, Inorganic Chemicals — Con. Suffur compounds:									
28199 75	Dioxide (produced for sale) (100% SO ₂)1,000 s	(NA)	130.3	127.5	20.7	(NA)	152.9	151.4	18.4	
28199 78 28199 81	Other sulfur compounds Tin compounds Zinc compounds:	(NA) (NA)	(X) (X)	(X) (X)	55.0 30.7	(NA) (NA)	(X) (X)	(X) (X)	34.8 46.2	
28199 87	Sulfate (100% ZnSO ₄ ,7H ₂ O)1,000 s	(NIA)	26.8	23.8	11.5	(NA)	29.2	20.1	9.1	
28199 89	Other zinc compounds excluding pigment grades	(NA) (NA)	(X)	(X)	23.7	(NA)	(X)	(X)	27.4	
28199 90	Molybdenum, platinum, radium, strontium, tantalum, thallium, and tungsten compounds	(NA)	(X)	(X)	300.0	(NA)	(X)	(X)	278.5	
28199 98	All other inorganic chemicals, n.e.c.	(NA) (NA)	(X) (X)	(X) (X)	1 432.0	(NA)	(X) (X)	(X) (X)	²⁶ 411.5	
28190 00	Industrial inorganic chemicals, n.e.c., n.s.k., typically for establishments with 5 employees or more (see note)	(NA)	(X)	(X)	406.0	(NA)	(X)	(X)	76.0	
28190 02	Industrial inorganic chemicals, n.e.c., n.s.k., typically for establishments with less than 5 employees (see note)	(NA)	(X)	(X)	76.6	(NA)	(X)	(X)	36.8	

Note: In 1982 Census of Manufactures, data for establishments of small single-unit companies with up to 20 employees were estimated from administrative-record data rather than data actually collected from respondents. Employment cutoff used for administrative records for each industry and shipments figures are included in code ending with "002". In both 1982 and 1977 Censuses of Manufactures, products not completely identified on standard forms were coded in appropriate product class (five-digit) followed by "00" or to appropriate product group code (four-digit) followed by "00".

1Data reported by all producers, not just those with shipments of \$100,000 or more.

2For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: *10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated figure is replaced by (5).

3Includes quantities liquefied for use, storage, or shipments.

4Includes quantities later evaporated to solid caustic and reported as such.

5Includes some liquid shipped as interplant transfers to other establishments for further processing to dry forms.

4Includes unspecified amounts produced from fliquid caustic received from other establishments.

7Excludes value for helium produced in Government-owned plants.

8Excludes information from railroad shops, shipyards, welding shops, and small establishments using portable generators.

9Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

11For 1977, product code 28135 21 was combined with product code 28135 23.

12For 1982, product code 28136 21 was combined with product code 28137 98.

14Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in product code amounts produced by ammonia dissociation process (cracking of ammonia). Also, excludes amounts produced in petroleum refineries for capitive use.

15Excludes subture dioxide, which is classified as primary to industry 2819, and chlorine, primary to industry 2812.

15Excludes charmber process acid, all grades.

15Excludes charmber process acid, all grades.

15Excludes charmber process acid, all grades.

Source: Current Industrial Report MA-28A, Supplement 1, Sultunc Acid. 1977 data include all revised lighted special contents of the state of the sta silicates.

²⁵Includes unspecified amounts of hydrogen peroxide, produced but not withdrawn from the system.
²⁹For 1977, product code 28199 64 was combined with product code 28199 98.

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1982 and 1977

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1982. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Product class and geographic area	1982 value of product shipments	1977 value of product shipments	Product class and geographic area	1982 value of product shipments	1977 value of product shipments
28121, CHLORINE, COMPRESSED OR LIQUEFIED			28137, OTHER ELEMENTAL, COMPRESSED, AND LIQUEFIED GASES, N.E.C.		
United States	440.8	520.0	United States	376.5	268.0
Louisiana	125.7	117.3	Alabama	8.0	4.4
Michigan New York	6.3 23.1	10.4 27.5	California Delaware	24.5 15.8	36.7 11.9
Washington	31.2	34.9	Georgia	2.4	4.1
			Illinois	10.0	5.6
A CONTRACTOR OF THE PARTY OF TH			KansasLouisiana	31.0	37.4
28123, SODIUM HYDROXIDE (CAUSTIC			Michigan	58.9 9.2	31.5 3.0
SODA)			New Jersey	12.5	7.4 2.5
United States	1 584.2	997.0	New York	15.1	
			North Carolina	3.1 23.0	(AA) 19.8
AlabamaLouisiana	93.4 556.0	39.3 287.2	Pennsylvania	28.0	22.9 30.4
Michigan	24.1 72.0	38.1	Texas Washington	65.2	30.4 (AA)
New York	343.3	33.8 257.5	West Virginia	7.0	(AA) (CC)
Washington	89.5	58.1			
West Virginia	102.1	60.4	28161, TITANIUM PIGMENTS		
28132, ACETYLENE			United States	845.8	627.1
United States	136.0	127.9	COACCO CTUED WANTE CO. C		
CaliforniaGeorgia	3.6 2.6	3.2 2.3	28162, OTHER WHITE OPAQUE PIGMENTS		
Illinois	2.0	2.8	United States	189.3	204.8
Louisiana Michigan	12.7 3.6	5.8 (BB)	Illinois	20.1	34.6
			IIIIIOIS	20.1	34.0
New Jersey	3.2 4.3	1.5 5.2			
OhioPennsylvania	2.9	3.1	28163, CHROME COLORS AND OTHER INORGANIC PIGMENTS		
Tennessee	3.0 47.3	2.3 37.9	INORGANIC PIGMENTS		
10Ad3	47.0	57.5	Heliand Channe	500.0	405.0
			United States	529.3	485.0
28133, CARBON DIOXIDE			California New Jersey	41.6 51.8	44.5 61.5
			Ohio	57.7	36.6
United States	207.5	103.0	Pennsylvania	70.6	63.2
California	21.5	7.3			
Illinoislowa	13.5 8.2	(CC) 6.0	28193, SULFURIC ACID		
Kansas	7.8	6.1			
Louisiana	19.9	(AA)	United States	586.0	427.1
Texas	24.3	10.6	Arizona	17.9	15.7
			California Florida	49.0 7.3	28.7 21.2
28135, NITROGEN			Illinois	30.3	22.6
			Louisiana	91.8	51.7
United States	632.0	278.7	New Jersey	37.1 10.0	27.2 (CC)
Alabama	34.5	13.0	Onio	24.9	(CC) 17.5
California	76.5	34.6	Texas Virginia	82.0 17.6	60.3 14.2
Colorado	6.7 35.4	3.0 15.9	V g	"""	1 112
Indiana	39.2	(FF)			
Louisiana	48.3	14.8	28194, INORGANIC ACIDS, EXCEPT NITRIC,		
Michigan	5.7	3.0	SULFURIC, AND PHOSPHORIC		
New Jersey	17.1 26.7	13.5 10.5	United States	478.6	364.4
Ohio	29.5	19.5	California	75.8	
Oklahoma	13.7	(BB)	Illinois	13.5	41.5 (EE) 52.3
Pennsylvania	30.5	21.5	Louisiana	72.1	52.3
Tennessee	9.4 125.1	6.0 39.3	Michigan New Jersey	9.4 31.0	8.1 (FF)
Washington	6.6	(AA)	Ohio	33.2	9.3
West Virginia	15.6	6.4			
28136, OXYGEN			28195, ALUMINUM OXIDE		
United States	578. 3	375.1	United States	844.2	827.3
Alabama	11.4	16.8			
California	26.6	20.4	28196, OTHER ALUMINUM COMPOUNDS		
Illinois	24.7 28.0	17.9 9.9	20.00, OTHER ALDMINON COM COM		
LouisianaNew Jersey	9.7	5.6	United States	376.8	312.3
New York	13.9	15.3	Alabama	11.5	13.2
Ohio	55.9	36.3	California	10.4	(CC) 16.2
Pennsylvania Tennessee	41.7 6.5	51.6 5.3	Georgia	21.5 11.7	16.2 13.3
Texas Washington	140.2 6.0	42.2	Louisiana	43.0	51.0 10.2
		(BB)		9.8	

See footnotes at end of table.

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1982 and 1977—Con.

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or 'not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1982. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Product class and geographic area	1982 value of product shipments	1977 value of product shipments	Product class and geographic area	1982 value of product shipments	1977 value of product shipments
28197, POTASSIUM AND SODIUM COMPOUNDS, N.E.C.			28199, OTHER INORGANIC CHEMICALS, N.E.C.		
United States	1 462.8	1 102.8	United States	4 790.7	3 375.3
Alahama	35.2	36.1	Alabama	159.7 41.5	79.1 45.5
AlabamaCalifornia	136.5	91.0	Arkansas	136.1	104.4
Florida	8.5	7.4	Colorado	15.2	17.4
Georgia	81.4	43.8	Georgia	45.4	24.1
Illinois	193.8	148.9	Illinois	255.1	133.8
Indiana	49.3	(EE)	Indiana	42.2	32.5
Louisiana	72.9	52.1	lowa	115.5	46.7
Mississippi	54.1	(開	Louisiana	192.5	90.8
Missouri	57.4		Maryland	87.0	70.1
New Jersey	133.3	123.1	Massachusetts	144.0	65.4
New York	80.0	64.8	Michigan	161.4	108.4
Ohio	57.4		Mississippi Missouri	69.2 68.7	(FF)
Pennsylvania	52.8	41.9	New Jersey	196.9	233.8
Texas	58.8	43.5			
			New Mexico	4.3 232.1	(AA) 169.8
			North Carolina	222.3	208.0
ODIOD CUENICAL CATALYTIC			Ohio	135.2	199.0
28198, CHEMICAL CATALYTIC PREPARATIONS			Oklahoma	86.0	26.6
PREPARATIONS			Pennsylvania	271.4	434.9
			Tennessee	455.0	324.8
United States	676.5	398.4	Texas	266.0	115.0
01:	407.0	00.4	Utah	13.2	(FF)
Ohio	107.0 41.9	33.1	Washington	34.5	11.5 3.2
Tennessee	41.9	23.0	Wisconsin	2.1	3.2

Note: For 1977, the following value ranges (in million dollars) substitute for actual figures withheld to avoid disclosing data for individual companies: AA—less than \$2.0 but not 0; BB—\$2.0 to \$4.9; CC—\$5.0 to \$9.9; EE—\$10.0 to \$19.9; FF—\$20.0 to \$49.9; GG—\$50.0 or more.

Table 6c. Product Classes-Value Shipped by All Producers: 1982 and Earlier Years

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

1982 prod- uct code	Product class	1982	19811	1980¹	19791	19781	1977	1972	1967
2812- 28121 28123 28125 28120	Alkalies and chlorine Chlorine, compressed or liquefied Sodium hydroxide (caustic soda) Other alkalies Alkalies and chlorine, n.s.k.	2 346.1 440.8 1 584.2 294.0 27.1	2 479.7 525.4 1 640.5 (S) 176.3	2 078.4 601.2 1 204.6 (S) 161.4	1 864.1 573.1 1 052.9 (S) 140.6	1 746.3 489.8 992.2 259.8 (S)	1 786.7 520.0 997.0 263.0 6.7	805.7 210.2 410.9 181.3 3.3	623.1 190.8 254.9 176.1 1.3
2813- 28132 28133 28135 28136 28137 28130	Industrial gases Acetylene Carbon dioxide Nitrogen Oxygen Other elemental, compressed, and liquefied gases, n.e.c.	2 002.2 136.0 207.5 632.0 578.3 376.5 71.9	1 904.8 158.6 134.2 487.8 524.3 549.5 50.4	1 562.8 164.3 128.5 390.1 460.2 368.5 (S)	1 514.5 161.2 130.2 343.6 483.9 350.7 44.9	1 407.8 125.6 112.3 340.5 447.9 299.6 (S)	1 199.1 127.9 103.0 278.7 375.1 268.0 46.4	659.1 96.0 45.7 - 487.2 30.2	543.4 83.2 48.0 390.8 21.4
2816- 28161 28162 28163 28160	Inorganic pigments Titanium pigments Other white opaque pigments Chrome colors and other inorganic pigments Inorganic pigments, n.s.k.	1 590.7 845.8 189.3 529.3 26.3	1 820.8 939.5 230.9 636.3 14.1	1 601.4 815.5 187.3 587.2 11.5	1 584.8 751.4 256.6 571.5 5.3	1 38 0.7 653.4 165.5 537.2 (S)	1 339.2 627.1 204.8 485.0 22.3	756.2 355.6 99.9 283.2 17.5	56 0. 8 298.4 65.4 189.3 7.6
2819- 28193 28194 28195 28196 28197 28198 28199 28190	Industrial inorganic chemicals, n.e.c. Sulfuric acid. Inorganic acids, except nitric, sulfuric, and phosphoric Aluminum oxide Other aluminum compounds Potassium and sodium compounds, n.e.c. Chemical catalytic preparations Other inorganic chemicals, n.e.c. Industrial inorganic chemicals, n.e.c., n.s.k.	9 698.2 586.0 478.6 844.2 376.8 1 462.8 676.5 4 790.7 482.6	10 090.0 582.2 488.8 1 233.2 517.2 1 552.4 720.3 4 836.0	10 327.2 543.4 460.2 1 263.4 436.3 1 374.5 603.3 5 520.3 125.9	9 294.0 469.9 425.4 1 026.1 395.7 1 275.4 755.5 4 832.8 113.3	7 976.8 466.6 395.0 905.5 335.9 1 205.5 458.4 3 993.1	6 920.3 427.1 364.4 827.3 312.3 1 102.8 398.4 3 375.3 112.8	3 008.8 245.4 160.4 388.6 175.5 503.1 172.8 1 334.6 28.4	(NA) 250.6 (NA) 402.4 127.2 455.7 123.1 1 035.5 38.9

¹Figures are estimates derived from a representative sample of manufacturing establishments canvassed in annual survey of manufactures and, therefore, may differ from results that would be obtained from a complete canvass of all manufacturing establishments. Standard errors associated with estimates are published in annual survey of manufactures volumes for this period.

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Table 7. Materials Consumed by Kind: 1982 and 1977

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendix. For meaning of abbreviations and symbols, see introductory text]

- Cr abbret	lations and symbols, see introductory text)		1982			1977	
1982 material	Material	Consumption received from establish	om other		Consumption of materials received from other establishments		
code		Quantity ¹	Delivered cost (million dollars)	Materials made and consumed in same plant (quantity)	Quantity ¹	Delivered cost (million dollars)	Materials made and consumed in same plant (quantity)
	INDUSTRY 2812, ALKALIES AND CHLORINE						
	Materials, parts, containers, and supplies	(X)	324.2	(X)	(X)	436.1	(X)
	Inorganic chemicals: Acids, except spent acids:						
281944 287311 287410	Acids, except spent acids:	*46.5 (D) (D)	3.8 (D)	(D) -	46.3 (D) (D) 72.1	3.3 (D) (D) 3.5 (D) (D)	100.5
287410 281931 287312	Sulfuric acid (100% H ₂ SO ₄) do Ammonia, synthetic anhydrous (100% NH ₄) do	46.5 (D)	(D) (D) 3.6 (D) 6.4	(D)	72.1 (D) (D)	3.5 (D)	(D) (D)
281211 281996	Chlorine (100% Cl) do_ Phosphorous, elemental (technical) do_	**101.4	- 1	275.5	-	- 1	(D) (D) (D) (D)
281228 281238 289911	Sodium carbonate (soda ash) (58% Na;O)	74.1 (S) 1 963.3	7.1 4.4 31.0	(D) 41.9 2 201.1	133.2 6.4 3 433.3	9.3 7.1 21.0	557.6 4 133.9
281301	Acetylene and other industrial gases compressed and liquefied, including argon, carbon dioxide, nitrogen, nitrous oxide, etc.	(X)	1.7	(X)	(X)	(D)	(X)
140107	Crude materials: Crude nonmetallic minerals, including limestone, clay, gypsum, talc, etc., but excluding crude chemical						
147007	Crude chemical nonmetallic minerals, including barite,	(X)	3.3	(X)	(X)	15.4	(X)
	borate, potash, fluorspar, rock salt, etc., but excluding phosphate rock and pyrites	(X)	29.7	(X)	(X)	20.8	(X)
331210 131152	Used as raw matenais: Coke, including breeze 1,000 s tons Natural gas mill cu ft Other parts, materials, and accessories:	*863.8	3.7	(X)	(D)	(D)	(X)
355911 265001	Parts and attachments for machinery and equipment	(X)	47.9	(X)	(X)	48.3	(X)
340001	paperboardMetal containers	(X) (X)	7.9 5.5	(X) (X)	(X) (X)	7.0 5.2	(X) (X)
970099 971000	All other materials and components, parts, containers, and supplies	(X) (X)	146.4 19.5	(X)	(%)	217.7 20.2	(X) (X)
0,1000					.,,		` '
	INDUSTRY 2816, INORGANIC PIGMENTS						
	Materials, containers, and supplies	(X)	678.8	(X)	(X)	561.0	(X)
281944	Inorganic chemicals: Acids, except spent acids: Hydrochloric acid (100% HCb) 1,000 s tons	13.6	2.2	(D)	8.5	.9	(NA)
281946 287311 287410	Hydrofluoric acid (100% HF) do Nitric acid (100% HN0 ₃) do	5.7	.7	(D)	(D) (D)	.9 (D) (D)	(NA) (NA)
287410 281931 287312	Phosphone acid (100% P ₂ O ₃) do	**1.0 254.8 5.1	.6 16.1 1.0	443.3 (D)	387.0 8.7	`.á 11.7 1.2	(NA) (NA) (NA)
281211 281996	Chlorine (100% CI) dodo	304.1	33.6	(D) (D)	(D) (D)	1.2 (D) (D) 1.6	(NA) (NA) (NA) (NA) (NA) (NA)
281228 281238 289911	Acids, except spent acids: Hydrochloric acid (100% HC) Hydrofluoric acid (100% HF) Nitric acid (100% HF) Observation acid (100% HF) Nitric acid (100% HNO ₃) Suffuric acid (100% P ₂ O ₃) Ammonia, synthetic, anhydrous (100% NH ₃) Chlorine (100% Cl) Phosphorous, elemental (technical) Sodium carbonate (soda ash) (58% Na ₂ O) Sodium hydroxide (caustic soda) (100% NaOH) Salt in brine Acetylene and other industrial oases compressed and	(D) 62.1 (D)	(D) 10.4 (D)	(D) (D)	15.1 46.6	1.6 6.0	(NA) (NA) (NA)
281301	Acetylene and other industrial gases compressed and liquefied, including argon, carbon dioxide, nitrogen, nitrous	(0)					
200050	Organic chemicals:	(X)	8.1 (D)	(X) (X)	(X) (X)	3.9 (D)	(X)
286952 286957	Äkcohol, ethyl (pure and denatured) Other alcohols, including amyl, butyl, methyl, and propylmil gal_	(X) (D)	(D) (D)	(X)	(A) (D)	(D)	(×)
282104	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding plastics sheets, rods.			M	13.1	4.6	(Y)
286002	and other shapesmil lb Other synthetic organic chemicals, except alcohols Crude materials:	16.6 (X)	8.7 32.9	(X)	(X)	2.9	(X) (X)
105101 147501		-	-	(X) (X)	(D)	(D)	(X) (X)
147701 281932 333348	Sulfur	(D) (D) (D)	(D) (D) (D)	(X) (X) (X) (X)	198.9 (D) 37.1	12.5 (D) 21.6	(X) (X) (X) (X)
100107	Iron and ferrous alloy ores, including tungsten, chromite, manganese, molybdenum and, cobalt	(X)	4.6	(X)	(X)	5.2	(X)
100207 140107	Bauxite 1,000 s tons Phosphate rock	(X)	153.3	(X)	(X)	100.2	(X)
	gypsum, talc, etc., but excluding crude chemical nonmetallic minerals Crude chemical nonmetallic minerals, including barite,	(X)	2.1	(X)	(X)	6.4	(X)
147007	borate, potash, fluorspar, rock salt, etc., but excluding phosphate rock and pyrites	(X)	8.5	(X)	(×)	6.4	(X)
331210		168.9	25.7	(X) (X)	176.2	20.1 (D)	(X) (X)
131152 355911	Osed as raw interials: Coke, including breeze	(D) (X)	(D) 36.9	(x) (x)	(D) (X)	38.5	(X)
	Paperboard boxes, containers, and corrugated paperboard	(8)	16.2	(%)	(X) (X)	5.6	(X) (X)
340001 970099	Paperboard boxes, containers, and corrugated paperboard		3.0 245.3			1.0 '261.5	(X) (X)
971000	Materials, containers, and supplies, n.s.k. 2	(X)	24.1	(%)	(X)	25.5	(X)

See footnotes at end of table.

Table 7. Materials Consumed by Kind: 1982 and 1977-Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendix. For meaning of abbreviations and symbols, see introductory text]

			1982			1977	
1982 material code	Material	Consumption received fr establish	om other		Consumption received f establis	rom other	
code		Quantity ¹	Delivered cost (million dollars)	Materials made and consumed in same plant (quantity)	Quantity ¹	Delivered cost (million dollars)	Materials made and consumed in same plant (quantity)
	INDUSTRY 2819, INDUSTRIAL INORGANIC CHEMICALS, N.E.C.						
	Materials, containers, and supplies ³	(X)	3 805.5	(X)	(X)	2 988.9	(X)
	Inorganic chemicals: Acids, except spent acids:						
281944 281946 287311	Hydrochloric acid (100% HCl)1,000 s tons	**232.5 18.8 **42.7	15.2 15.7 7.2	(D) (D) (D)	*191.9 19.1 *35.1	8.2 9.3 5.6	(D) (D) (D)
287410 281931	Nytroitable (100% HNO)	121.8 1 060.6	46.4 65.8	390.9 663.4	69.9 1 354.0	24.2 49.6	566.4 34 2 .1
287312 281211	Ammonia, synthetic, anhydrous (100% NH ₃) do Chlorine (100% Cl) do	83.0 (S)	14.3 11.0	(D) (D) (D)	167.8 **98.9	20.1 11.1	(D) (D) (D) (D)
281996 281228	Phosphorous, elemental (technical) do_ Sodium carbonate (soda ash) (58% Na,0) do_ Sodium hydroxide (causiic soda) (100% Na0H) do_	327.3 *975.8	346.3 124.4	(D) 193.2	393.5 1 215.2	253.1 98.8	(D)
281238	Sodium hydroxide (caustic soda) (100% Na0H)	*553.1	99.4	(D) (D)	574.0	71.5	168.6
289911 281301	Salt in brinedo Acetylene and other industrial gases compressed and	555.0	12.3	(D)	**956.0	15.7	(D)
	liquéfied, including argon, carbon dioxide, nitrogen, nitrous oxide, etc.	(×)	8.9	(×)	(X)	7.9	(X)
	Organic chemicals:						
286952 286957	Älcohol, ethyl (pure and denatured) Other alcohols, including amyl, butyl, methyl,	(X)	.6	(X)	(X)	3.4	(X)
282104	Other alcohols, including amyl, butyl, methyl, and propylmil gal	*9.1	5.6	(X)	60.8	32.4	(X)
	pellets, powders, liquids, but excluding plastics sheets, rods, and other shapesmil lb	(D)	(D)	(X)	(D)	(D)	(X)
286002	Other synthetic organic chemicals, except alcohols do	(×)	83.0	(^)	(D)	(D)	(X) (X)
105101	Crude materials: Bauxite1,000 s tons	6 894.5	289.6	(X)	13 982.5	441.6	(X)
147501 147701	Phosphate rockdo Sulfur ⁴ 1,000 I tons	(S) 1 146.6	66.2 144.5	(X) (X) (X) (X) (X)	3 715.7 1 561.8	37.0 79.0	(X) (X) (X) (X) (X)
281932	Sulfuric acid sludge (decomposition acid)1,000 r tons	384.5	9.1	(2)	872.5	5.0	(x)
333348 100107	Sulfuric acid studge (decomposition acid)1,000 s tons Zinc and zinc-base alloy refinery shapesdo Iron and ferrous alloy ores, including tungsten, chromite,	(S)	3.4	(X)	**5.2	5.0	(X)
	manganese, molybdenum and cobalt	(X)	207.4	(X)	(X)	′196.4	(X)
100207	Nonferrous metal ores, including copper, mercury, vanadium, titanium, platinum, etc.	(X)	43.2	(X)	(X)	143.3	(X)
140107	Crude nonmetallic minerals, including limestone, clay, gypsum, talc, etc., but excluding crude chemical	()		()	(-7		V- 7
	nonmetallic minerals	(X)	39.3	(X)	(X)	23.6	(X)
147007	borate potash fluorspar rock salt etc. but excluding						
	phosphate rock and pyrites	(X)	51.4	(X)	(X)	36.4	(X)
331210	Used as raw material: Coke, including breeze1,000 s tons	758.2	78.5	(X)	1 527.8	94.9	(X) (X)
131152	Natural gas mil cu ft_ Other parts, materials and accessories:	(D)	(D)	(X)	4.8	8.0	(X)
355911	Parts and attachments for machinery and equipment Paperboard boxes, containers, and corrugated	(X)	130.7	(X)	(X)	116.0	(X)
265001	paperboard	(x)	35.9	(X)	(X)	42.2	(X)
340001 970099	Metal containers	(×)	22.9	(X) (X)	(X) (X)	26.5	(X) (X)
	supplies	(X)	1 394.0	(X)	(X) (X)	985.3	(X)
971000	Materials, containers, and supplies, n.s.k. ²	(X)	424.1	(X)	(X)	260.5	(X)

¹For some establishments, data have been estimated from central unit values which are based on quantity-cost relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * *10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

²Total cost of materials of establishments that did not report detailed materials data, including establishments that were not mailed a form.

³Excludes data on materials purchased and consumed by government-owned, contractor-operated plants.

⁴Excludes quantities of sultur derived from other sources, such as copper pyrites, hydrogen sulfide, and smelter gas.

Table 8. Employees Engaged in Construction: 1982 [For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		Total		Establishments reporting construction employees					
SIC	Industry			То	tal	Engaged in	construction	Response	
		Employees (1,000)	Payroll (millions)	Employees (1,000)	Payroll (millions)		Payroll (millions)	coverage ratio C÷A	
2819	industrial inorganic chemicals, n.e.c.	81.7	2 134.2	26.9	716.6	5.9	144.3	.33	

Note: Establishments in selected industries were instructed to report number of employees, included in total employment, that were engaged in construction manner or report the plant and utilized as a separate work force. Coverage ratio (column G) indicates proportion of industry employment represented by establishments that reported construction employees. Coverage ratio excludes (a) construction workers not employed by establishment (e.g., working under contract or provided by another establishment of the company); (b) establishments that reported having no construction employees; (c) establishments that did not respond to inquiry; and (d) establishments that were not mailed a form or from which a form had not been received at time data were tabulated

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APPENDIX A. Explanation of Terms

This appendix is in two sections. Section 1 includes items which were requested of all establishments that were mailed census of manufactures forms including annual survey of manufactures (ASM) forms. Note that this section also includes several items (number of establishments and companies, value added, classes of products, and specialization and coverage ratios) that were not included on the report forms but were derived from information collected on the forms. Section 2 covers supplementary items that were requested only from establishments included in the ASM sample. Results of the supplementary ASM inquiries are included in tables 3c and 3d of this report.

SECTION 1. ITEMS COLLECTED OR DERIVED BASED ON ALL CENSUS OF MANUFACTURES (INCLUDING ASM) REPORT FORMS

Number of establishments and companies—As discussed in the Introduction, a separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operates at different physical locations, even if the individual locations are producing the same line of goods, a separate report was requested for each location. If the company operates in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on the number of custodial employees, capital expenditures, inventories, or any shipments from inventories during the portion of the year the plant was in operation.

In this report, data are shown for establishments in operation at any time during the year. A comparison with the number of establishments in operation at the end of the year will be provided in the Introduction to Part 1 of the General Summary subject report.

Employment and related items—The regular report forms requested separate information on production workers as of a payroll period for each quarter of the year and on other employees as of the payroll period which included the 12th of March.

All employees — This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period ending nearest the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production workers—This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All other employees—This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office function, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment who are engaged in the construction of major additions or alterations to the plant and who are utilized as a separate work force.

In addition to reports sent to operating manufacturing establishments, information on employment during the payroll period which included March 12 and annual payrolls was also requested of auxiliary units (e.g., administrative offices, warehouses, and research and development laboratories) of multiestablishment companies. However, these figures are not included in the totals for individual industries shown in this report. They are included in the general summary and geographic area reports and in the final bound volumes as a separate category.

Payrolls—This item includes the gross earnings of all employees on the payroll of operating manufacturing establishments paid in the calendar year 1982. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, all bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' Social Security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers

of corporations, but excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payroll of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' Social Security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' supplemental labor costs, both those required by Federal and State laws and those incurred voluntarily or as part of collective bargaining agreements. (Supplemental labor costs are explained later in this appendix.)

As in the case of employment figures, the payrolls of separate auxiliary units of multiestablishment companies are not included in the totals for individual industries or industry groups.

Production-worker hours—This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

Cost of materials — This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

The important components of this cost item are (1) all raw materials, semifinished goods, parts, components, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year, (2) electric energy purchased, (3) fuels consumed for heat, power, or the generation of electricity, (4) work done by others on materials or parts furnished by manufacturing establishments (contract work), and (5) products bought and resold in the same condition. (See discussion of duplication of data below.)

Specific materials consumed - In addition to the total cost of materials, which every establishment was required to report, information was also collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. Information on the specific materials consumed is shown in table 7 if appropriate to the industry. Establishments consuming less than a specified amount (usually \$10,000) of a specific material were not requested to report consumption of that material separately. Also, the cost of materials for the small establishments for which either administrative records or short forms were used was imputed as "not specified by kind." (See the Introduction for the importance of administrative records in the industry.)

Value of shipments—This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and resold without further

processing. Included are all items made by or for the establishments from materials owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit. (See discussion of duplication of data below.)

Individual products—As in previous censuses, data were collected for almost all industries on the quantity and value of individual products shipped. In the 1982 census program information was collected on the output of approximately 11,000 individual product items. The term "product," as used in the census of manufactures, represents the finest level of detail for which output information was requested. Consequently, it is not necessarily synonymous with the term "product" as used in the marketing sense. In some cases it may be much more detailed and, in other cases, it is more aggregative. For example, "pharmaceutical preparations" was distributed into over 100 items; whereas, "motor gasoline" was reported as a single item.

Approximately 6,000 of the product items were listed separately on the 1982 census report forms. Data for about 5,000 products were obtained in the monthly, quarterly, or annual surveys comprising the Current Industrial Reports series of the Census Bureau. Totals for the year 1982 for these items, as derived from the commodity surveys, are shown in the "products shipped" table (table 6a) together with the tieline total value collected in the census for reconciliation purposes.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1977 information is presented for most products.

Typically, both quantity and value of shipments information was collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers was also collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant was collected. Typically, the information on production was also collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

Classes of products—To summarize the product information, the separate products were aggregated into classes of products that, in turn, were grouped into all primary products of each industry. The code structure used is a seven-digit number for the

individual product, a five-digit number for the class of product, and a four-digit number for the total primary products in an industry. (See Introduction, Industry Classification of Establishments, for application of the coding structure to the assignment of SIC codes for establishments.)

In the 1982 census, the 11,000 products were grouped into approximately 1,500 separate classes on the basis of general similarity of manufacturing processes, types of materials used, and the like. However, the grouping of products was affected by the economic significance of the class and, in some cases, dissimilar products were grouped because the products were not sufficiently significant to warrant separate classes.

Duplication in cost of materials and value of shipments-The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication, since the products of some industries are used as materials by others. With some important exceptions, such as for motor vehicles and parts, this duplication is not significant at the four-digit industry level. However, it is significant at the two-digit and three-digit industry group level because these totals often include industries that represent successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the "Food" group and the addition of pulp mills to paper mills in the "Paper and Allied Products" group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the census of manufactures.

Value added by manufacture — This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and workin-process between the beginning- and end-of-year inventories.

Because of the change in instructions for reporting inventories for 1982, the 1982 figure for value added is not strictly comparable to prior-year data. This is explained more fully in the inventories section below.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

New and used capital expenditures—For establishments in operation and establishments under construction but not yet in operation, manufacturers were asked to report their new expenditures for (1) permanent additions and major alterations to manufacturing establishments, and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

The totals for new expenditures exclude that portion of expenditures leased from nonmanufacturing concerns, new facilities owned by the Federal Government but operated under contract by private companies, and plant and equipment furnished to the manufacturer by communities and nonprofit organizations. Also excluded are expenditures for used plant and equipment (although reported in the census), expenditures for land, and cost of maintenance and repairs charged as current operating expenses.

Manufacturers were also requested to report the value of all used buildings and equipment purchased during the year at the purchase price. For any equipment or structure transferred to the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. Furthermore, if the establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported under used capital expenditures.

Total expenditures for used plant and equipment is a universe figure; i.e., it is collected on all census forms. However, the breakdown of this figure between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form and is subject to sampling error (see table 3d). The data for total new capital expenditures, new building expenditures, and new machinery expenditures, as well as the data for total used expenditures, are shown in both tables 3a and 3d. The figure in table 3a is a census universe total and may differ from the results of the ASM sample shown in table 3d. Since the figures in table 3d are subject to sampling error, they are not considered as reliable as the universe figures.

End-of-year inventories — Respondents were asked to report their 1981 and 1982 end-of-year inventories at cost or market. Effective with the 1982 Economic Censuses, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). In 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Because of this change in reporting instructions, the 1982 data for inventories and value added by manufacture included in the tables of this report are not comparable to the prior-year data shown in table 1a of this report and in historical census of manufactures and annual survey of manufactures publications. Inventories and value added data estimated on a basis comparable to the historical data, using the reported information for 1982, are shown in footnote 4 of table 1a. However, the end-of-1981 figure shown in this footnote may differ from the corresponding value published as part of the 1981 Annual Survey of Manufactures.

This difference at the four-digit SIC level is due primarily to the effects of industry shifts. As described in the Industry Classification of Establishments section of the Introduction, ASM noncertainty plants are allowed to shift from one industry to another in a census year; whereas, they are "frozen" in a particular industry in ASM years. Other explanations for this difference include the effects of sampling and processing errors and revisions to end-of-1981 data reported by respondents.

In using inventory data by stage of fabrication for "all industries" and at the two-digit industry level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by another establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw

materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for individual industries, industry groups, and "all manufacturing," which are aggregates of figures reported by establishments in specified industries.

Specialization and coverage ratios—These items are not collected on the report forms but are derived from the data shown in table 5b. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

As noted in the Introduction, an establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary

products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in tables 1a through 5a and data on product shipments shown in tables 6a through 6c.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

SECTION 2. ITEMS COLLECTED ONLY ON ASM REPORT FORMS

Supplemental labor costs - Supplemental labor costs are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees. While the excluded items do benefit employees and all or part of their cost generally is similar to the items covered in the ASM labor costs statistics, accounting records do not generally provide reliable figures on net employee benefits of these types.

Cost of purchased services - ASM establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, and communication services. Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment, such as painting, roof repairs, replacing parts, and overhauling equipment. Such payments made to other establishments of the same company and for repair and maintenance of any leased property are also included. Extensive repairs or reconstruction that were capitalized are considered capital expenditures for used buildings and machinery and are, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force are also excluded.

The response coverage ratio shown in table 3d for each of the three types of purchased services listed above is a measure of the extent to which respondents reported for each item. It is derived for each item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight; see section 3) for those ASM establishments that reported the

specific inquiry to the weighted total employment for all ASM establishments classified in the industry.

Electric energy used for heat and power—Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy and quantity of generated-less-sold electric energy were collected only on the ASM forms. The cost and quantity of purchased electric energy represent the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

Beginning- and end-of-year depreciable assets — The data encompass all fixed depreciable assets on the books of establishments at the beginning and at the end of the year. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are non-depreciable capital assets, including inventories and intangible assets, such as patent rights and royalties. Also excluded are land and depletable assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year, rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress. In addition, respondents were requested to make certain that assets at the beginning of the year plus new and used capital expenditures, less retirements, equalled assets at the end of the year.

New and used capital expenditures—The data for total new capital expenditures, new building expenditures, new machinery expenditures, and total used capital expenditures are collected on all census forms. However, the breakdown between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. (See further explanation on capital expenditures in section 1.)

Breakdown of new capital expenditures for machinery and equipment—ASM establishments were requested to separate their capital expenditures for new machinery and equipment into (1) automobiles, trucks, etc., for highway use, (2) computers and peripheral data processing equipment, and (3) all other.

The category "automobiles, trucks, etc., for highway use" is intended to measure expenditures for vehicles designed for highway use that were acquired through a purchase or lease-purchase agreement. Vehicles normally operating off public highways (vehicles specifically designed to transport materials, property, or equipment on mining, construction, logging, and cetroleum development projects) are excluded from this item.

The "not specified by kind" or n.s.k. item for expenditures for new machinery and buildings, shown in table 3d, represents the total machinery and equipment expenditures for establishments that did not break down their expenditures for the three specific categories. This means that for most industries the specific categories are understated.

Retirements—Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during 1982. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent was also requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

Rental payments—This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets, and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company, and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

Depreciation charges—This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.



APPENDIX B.

Annual Survey of Manufactures (ASM) Sampling and Estimating Methodologies

DESCRIPTION OF SURVEY SAMPLE

The Annual Survey of Manufactures (ASM) contains two components. The mail portion of the survey is a probability sample of about 55,000 manufacturing establishments selected from a total of about 225,000 establishments. These 225,000 establishments represent all manufacturing establishments of multiunit companies and all single-unit manufacturing establishments with five employees or more tabulated in the 1977 Census of Manufactures. This mail portion is supplemented by a Social Security Administration list of new manufacturing establishments opened after 1977. The individual establishments were defined as the sampling unit for this sample. This is a change from the previous ASM sample when companies were used as the sampling unit. The implication of this change is that the probability of selection of any establishment relates only to the size of the establishment itself and is independent of the size of the company with which the establishment is affiliated. The efficiencies associated with the change to an establishment sample have made it possible to reduce the mail sample panel from 70,000 establishments in 1978 to 55,000 establishments in the

The nonmail portion of the survey includes all single-unit establishments that were tabulated with less than five employees in the 1977 Census of Manufactures. Although this portion contained approximately 125,000 establishments, it accounted for ess than 2 percent of the estimate for total value of shipments at the total manufacturing level. This portion was not sampled; rather, the data for every establishment in this group were estimated based on selected information obtained annually from the administrative records of other Federal agencies. This administrative record information, which includes payroll, total employment, industry classification, and physical location of the establishment, was obtained under special conditions, which afeguard the confidentiality of both tax and census records. Estimates for data for these small establishments were leveloped using industry averages in conjunction with the dministrative information.

The corresponding estimates for the mail and nonmail stablishments were added together, along with the adjusted ase-year differences as defined in Description of Estimating Produces below. The remaining description of the survey sample leates only to the mail portion of the ASM sample.

All establishments with 250 employees or more in the 1977 census were included in the survey panel with certainty. These stablishments collectively account for approximately 65 perent of the total value of shipments for manufacturing stablishments in the 1977 census. Smaller establishments were sampled with probabilities ranging from 1.000 down to 0.005 n accordance with mathematical theory for optimum allocation of a sample.

The probabilities of selection assigned to the smaller stablishments were proportional to measures of size determined or each establishment. For establishments included in the 1977 ensus of Manufactures, the measure of size depended directly pon each establishment's 1977 product class values and the

historic variability of the year-to-year shipments of each product class. Roughly equivalent measures of size were assigned to postcensus birth establishments based on their industry codes and anticipated payroll and employment.

The method of assigning measures of size was used in order to maximize the precision (that is, minimize the variance of estimates of the year-to-year change) in the value of product class shipments. Implicitly, it also gave weight to differences in employment, value added, and other general statistics, for these are highly correlated with value of shipments. Individual sample selection probabilities were obtained by multiplying each establishment's final measure of size by an overall sampling fraction coefficient calculated to yield a total expected sample size.

The sample selection procedure gave each establishment in the sampling frame an independent chance of selection. This method of independent selection permits the rotation of establishments into and out of a given sample panel without introducing a bias into the survey estimates.

DESCRIPTION OF ESTIMATING PROCEDURES

Most of the ASM estimates for the years 1978-1981 were computed using a modified ''difference estimate'' formula. For each item, a base-year difference was developed. This base-year difference is equal to the difference between the 1977 census published number for an item total and the linear ASM estimate of the total for 1977. The ASM linear estimate was obtained by multiplying each sample establishment's data by its sample weight (the reciprocal of its probability of selection) and summing the weighted values.

This base-year difference was then adjusted to reflect the estimated growth at the four-digit or, in the case of product classes, five-digit based Standard Industrial Classification (SIC) level from 1977 to the year of the survey; for example, 1981. It should be noted that due to processing constraints, the growth factors lagged one year; i.e., if 1981 is the survey year, they were not based on the estimated growth from 1977 to 1981 but rather the growth from 1977 to 1980. This one-year lag had negligible effect on the estimates, particularly at the total manufacturing level where the adjusted base-year difference accounted for less than 1 percent of the estimate for total value of shipments.

These adjusted base-year differences were then added to the corresponding current-year linear estimates, which include the sum of the estimates for the mail and nonmail establishments, to produce the estimates for the years 1978-1981. Estimates developed by this procedure usually are far more reliable than comparable linear estimates developed from the current sample data alone.

The 1982 sample data included in table 3d were also developed using difference estimates. However, since the universe totals for the census year (1977 or 1982) were not known, a modification of the procedure described above was necessary. For each item in table 3d, except purchased services and breakdown of expenditures for new machinery and equipment (see further description in appendix A, section 2), linear

estimates of the publication totals from the ASM mail sample were adjusted by the difference between imputed census totals and the corresponding ASM mail sample estimates of these imputed totals. These imputed totals are obtained by applying industry average ratios to control item values at the establishment level. For example, an imputed total beginning assets figure is obtained by multiplying each establishment's total value of shipments by the industry (four-digit SIC) average for the ratio of beginning assets to shipments.

Separate estimates for the nonmail establishments were not developed. However, their contribution to the publication estimates is reflected in the difference adjustment.

The method of inventory valuation percentages included in table 3c was developed using both complete census information and ASM estimates. The percentages for the four major categories (LIFO, non-LIFO, valuation method not reported, and LIFO reported without associated value and reserve) were derived from the complete census and correspond to the values included in table 3d. The percentages for the specific non-LIFO methods of valuations (FIFO, average cost, specific costs, etc.) are ratio estimates developed from the ASM in conjunction with the census universe estimate for the total of the non-LIFO methods.

QUALIFICATIONS OF THE DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sampled lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the differences between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of the estimates.

The particular sample selected for the ASM is one of a large number of similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretical, comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected statistics in this report. Except for table 3c, they are presented in the form of relative standard errors, the standard errors divided by the estimated values to which they refer. In table 3c, "absolute" standard errors of the estimates are presented.

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, complete-coverage value for specified percentages of all the possible samples).

The complete coverage value would be included in the range:

 From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

- From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.
- From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown as 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total and about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors would also occur if a complete canvass were to be conducted under the same conditions as the survey.

Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected in the course of the Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or only moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown.

The concept of complete coverage under the conditions prevailing for the ASM is not identical to the complete coverage of the census of manufactures, as the censuses have been conducted. Nearly all types of operational errors that affect the ASM also occur in the censuses. The ASM and the censuses, are conducted under quite different conditions, and operational errors can be better controlled in the ASM than in the censuses. As a result, for many of the census figures, the errors are of the same order of size as the total errors of the corresponding annual survey estimates. The differences between the census and ASM operating conditions also disturb, to some degree, the comparability of the ASM and census data.

Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be of limited reliability. However, the figure may be combined with higher-level totals, creating a broader aggregate, which then may be of acceptable reliability.

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PUBLICATION PROGRAM

1982 CENSUS OF MANUFACTURES

Publications of the 1982 Census of Manufactures, containing preliminary and final data on manufacturing establishments in the United States, are described below. Publication order forms for the specific reports may be obtained from any Department of Commerce district office or from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, D.C. 20233

Preliminary Reports

Preliminary industry data are issued in 443 separate reports covering 452 industries (or combinations of industries). Preliminary data for States are grouped and released in reports for each of the nine census geographic divisions.

Final Reports

Final detailed statistics are issued in separate paperbound reports.

Industry series-82 reports (MC82-I-20A to -39D)

Each of the 82 reports provides information for a group of related industries (e.g., "dairy products" includes industries for butter, cheese, milk, etc.). Final figures for the United States are shown for each of the 452 manufacturing industries on quantity and value of products shipped and materials consumed, cost of fuels and electric energy, capital expenditures, assets, rents, inventories, employment, payroll, payroll supplements, hours worked, value added by manufacture, number of establishments, and number of companies. Comparative statistics for earlier years are provided where available.

For each industry, data on value of shipments, value added by manufacture, capital expenditures, employment, and payroll are shown by employment-size class of establishment and degree of primary product specialization. Statistics are given on production of specific products and consumption of energy and various materials by industry.

Geographic area series-51 reports (MC82-A-1 to -51)

A separate report for each State and the District of Columbia presents data for industry groups and industries on value of shipments, cost of materials, value added by manufacture, employment, payroll, hours worked, new capital expenditures, and number of manufacturing establishments for the State, SMSA's, and large industrial counties and places. Comparative statistics for earlier census years are shown for the State and large SMSA's. Manufacturing totals are presented for each county and for places with significant manufacturing activity. Detailed statistics—including inventories, assets, rents, and energy costs—are presented only in statewide totals.

Subject series-10 reports (MC82-S-1 to -10)

Each of the 10 reports contains detailed statistics for an individual subject, such as: selected materials consumed, selected metalworking

operations, manufacturing activity in government establishments, concentration ratios in manufacturing, type of organization, water use in manufacturing, fuels and electric energy consumed (separate publications for industry statistics, and State and SMSA statistics), textile machinery in place, production indexes, and a general National-level summary.

Final Report Volumes

Final paperbound reports subsequently are assembled and reissued in clothbound volumes.

- Volume I. Summary and Subject Statistics—data previously issued in series MC82-S.
- Volume II. Industry Statistics—data previously issued in series MC82-1.
 - Part 1. Major Groups 20 to 26
 - Part 2. Major Groups 27 to 34
 - Part 3. Major Groups 35 to 39
- Volume III. Geographic Area Statistics—data previously issued in series MC82-A.
 - Part 1. Alabama to Montana
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PUBLICATION PROGRAM

1982 CENSUS OF MANUFACTURES

Publications of the 1982 Census of Manufactures, containing preliminary and final data on manufacturing establishments in the United States, are described below. Publication order forms for the specific reports may be obtained from any Department of Commerce district office or from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, D.C. 20233

Preliminary Reports

Preliminary industry data are issued in 443 separate reports covering 452 industries (or combinations of industries). Preliminary data for States are grouped and released in reports for each of the nine census geographic divisions.

Final Reports

Final detailed statistics are issued in separate paperbound reports.

Industry series-82 reports (MC82-I-20A to -39D)

Each of the 82 reports provides information for a group of related industries (e.g., "dairy products" includes industries for butter, cheese, milk, etc.). Final figures for the United States are shown for each of the 452 manufacturing industries on quantity and value of products shipped and materials consumed, cost of fuels and electric energy, capital expenditures, assets, rents, inventories, employment, payroll, payroll supplements, hours worked, value added by manufacture, number of establishments, and number of companies. Comparative statistics for earlier years are provided where available.

For each industry, data on value of shipments, value added by manufacture, capital expenditures, employment, and payroll are shown by employment-size class of establishment and degree of primary product specialization. Statistics are given on production of specific products and consumption of energy and various materials by industry.

Geographic area series-51 reports (MC82-A-1 to -51)

A separate report for each State and the District of Columbia presents data for industry groups and industries on value of shipments, cost of materials, value added by manufacture, employment, payroll, hours worked, new capital expenditures, and number of manufacturing establishments for the State, SMSA's, and large industrial counties and places. Comparative statistics for earlier census years are shown for the State and large SMSA's. Manufacturing totals are presented for each county and for places with significant manufacturing activity. Detailed statistics—including inventories, assets, rents, and energy costs—are presented only in statewide totals.

Subject series-10 reports (MC82-S-1 to -10)

Each of the 10 reports contains detailed statistics for an individual subject, such as: selected materials consumed, selected metalworking

operations, manufacturing activity in government establishments, concentration ratios in manufacturing, type of organization, water use in manufacturing, fuels and electric energy consumed (separate publications for industry statistics, and State and SMSA statistics), textile machinery in place, production indexes, and a general National-level summary.

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